

**DVC-RAGHUNATHPUR STPP ST-II
(2 x 660 MW)
TG PACKAGE**

**TECHNICAL SPECIFICATION
FOR
CONTROL VALVES WITH ACCESSORIES
(Pneumatically Operated)
FOR SEVERE SERVICE APPLICATION**

SPECIFICATION No: PE-TS-392-145-I 104A `



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT DIVISION
NOIDA, INDIA**

1.0 The tender document contains three (3) volumes. The bidder shall meet the requirements of all the three volumes.

1.1 **Volume-I (CONDITIONS OF CONTRACT)**

This consists of four parts as below :-

Volume-IA : This part contains instructions to bidders for making bids to BHEL.
Volume-IB : This part contains general commercial conditions of the tender & includes provision that vendor is responsible for the quality of item supplied by their sub-vendors.
Volume-IC : This part contains special conditions of contract.
Volume-ID : This part contains commercial conditions for erection & commissioning site work, as applicable.

1.2 **Volume-II TECHNICAL SPECIFICATIONS**

Technical requirements are stipulated in Volume-II which comprises of :-

Volume-IIA : General Technical Conditions
Volume-IIB : Technical Specification including Drawings, if any.

1.2.1 **Volume-IIB**

This volume is sub-divided into following sections :-

Section-A : This section outlines the scope of enquiry.
Section-B : This section provides "Project Information".
Section-C : This section indicates technical requirements specific to the contract, not covered in Section-D.
Section-D : This section comprises of technical specifications of equipments complete with data sheet A, B and C.

Data Sheet - A specifies data and other requirements pertaining to the Equipment.

Data Sheet - B Specifies data to be filled by the bidder (Data Sheet-B is contained in Volume-III).

Data Sheet - C Indicates data/documents to be furnished after the award of contract as per agreed schedule by the vendor (as applicable).

1.2.2 **Volume-III TECHNICAL SCHEDULES**

This volume contains technical schedules and Data Sheets-B, which are to be duly filled by the bidder and the same shall be furnished with the technical bid as per instructions given in Document No. PE-SS-999-100-Q-002 in Volume-III.

2.0 The requirements mentioned in Section-C / Data Sheets-A of section-D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section-D.

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	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-I104A	
		VOLUME II-B	
		SECTION	
		REV. NO. 00	DATE: 18.11.2013
		SHEET 3	OF 87

CONTENTS

VOL-II B

SECTION	DESCRIPTION	PAGE NO.
A	Scope of Enquiry	5
B	Project Information	7
C	Specific Technical Requirements	9
	Hook up Diagram	25
D	Specification for Control Valves	
	- Equipment Specification (PES – 145 – 06)	27
	- Data sheets A & B for Control Valves (Data sheet no. PES-145-06-DS1-0)	43
	- Data sheets A & B for Accessories (Modulating & ON/OFF Duty) (Data sheet no. PES-145-06-DS1-0)	47
	- Data sheets C for Control Valves (Data sheet no. PES-145-06-DS2-0)	49
	- Quality Plan for Control Valves. (No. PE-QP-375-145-I104)	52
	- Bill of Quantity for Control Valves.	58
	- Spares.	61
	- Painting Procedure	63
	- Schedule of submission of Drawing/documents, equipment manufacture, inspection & dispatch	65



**TECHNICAL SPECIFICATION
FOR
CONTROL VALVES WITH
ACCESSORIES
(Pneumatically Operated)**

2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104A

VOLUME II B

SECTION A


REV. NO. 00

DATE 18.11.13

SHEET 4 OF 87

SECTION – A

SCOPE OF ENQUIRY

	TECHNICAL SPECIFICATION FOR CONTROL VALVES WITH ACCESSORIES (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPEC NO.: PE-TS-392-145-I 104 A	
			VOLUME	II B
			SECTION	A
			REV. NO.	00
			DATE	: 18.11.13
			SHEET	05 OF 87

SCOPE OF ENQUIRY

1. SCOPE

- 1.1 This specification covers the Design, Manufacture, Inspection and Testing at manufacturer's works, proper packing for transportation and delivery to site of the **Control Valves with Pneumatic Actuator along with Accessories, Start-up/Commissioning and Mandatory Spares** as mentioned in different sections of this specification for **2X660 MW RAGHUNATHPUR STPP ST-II**.
- 1.2 The quality plan enclosed forms the minimum requirement but not limited to be adhered to by the bidder. Bidder to sign and stamp the same and submit along with the offer as an acceptance.
- 1.3 **Bidder to note that CV test is required to be conducted on one type per size, CV value. Bidder to group such valves and indicates the same along with the price bid. Unpriced portion to be submitted to engineering.**
- 1.4 Following signed & stamped documents with company seal to be submitted by bidder.
 - a) Complete offer including calculation sheets, catalogues etc.
 - b) Quality Plan
 - c) Datasheet A & B, duly filled
 - d) Schedule of prices & unit prices, inspection schedule
 - e) Schedule of submission of drawings/documents, equipment manufacture, inspection & dispatch.

2 GENERAL TECHNICAL INSTRUCTIONS

- 2.1 It is not the intent here to specify all the details of design and manufacture. However, the equipment shall conform in all respects to high standard of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to the customer / consultant, who will interpret the meaning of drawing and specification and shall be entitled to reject any component or material which in his judgment is not in full accordance herewith.
- 2.2 The omission of specific reference to any component / accessory necessary for the proper performance of the equipment's shall not relieve the supplier of the responsibility of providing such facilities to complete the supply within the quoted prices.
- 2.3 BHEL's / NTPC's representatives shall be given access to the shop in which the equipment's are being manufactured or tested and all test records shall be made available to them.
- 2.4 The Equipment covered under this specification shall not be dispatched unless the same have been finally inspected, accepted and Material Dispatch Clearance Certificate (MDCC) is issued by BHEL / NTPC.



TECHNICAL SPECIFICATION
FOR
CONTROL VALVES WITH
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2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B

SECTION B

REV. NO. 00

DATE : 18/11/2013

SHEET 6 OF 87

SECTION – B

PROJECT INFORMATION



TECHNICAL SPECIFICATION FOR
CONTROL VALVES WITH ACCESSORIES (Pneumatically Operated)
2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B

SECTION C

REV. NO. 00 DATE 18/11/2013

SHEET 13 OF 87


SECTION-C
SPECIFIC TECHNICAL REQUIREMENT

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPEC NO.: PE-TS-392-145-I 104A	
			VOLUME II-B	
			SECTION C	
			REV. NO. 00	DATE: 18/11/2013
			SHEET 14 OF 87	

SPECIFIC TECHNICAL REQUIREMENTS.

The requirements in this section are specific for this project and shall over-ride the specification under section-D in case of any contradiction.

- 1) For Actuator selection, bidder to take care of clause no. 5.00.00 at Section III-C08, NTPC spec. Attached in subsequent part of this section (Section-C)
- 2) Bidder to note that data sheet-B, Format "Schedule of submission of Drawings / Documents, Equipment Manufacture, Inspection and Despatch" enclosed in Section-D, to be signed and stamped and submitted with the bid. Quality Plan enclosed in Volume-IIB should be furnished duly signed and stamped. NO DEVIATION IS ACCEPTABLE.
- 3) All the formats in Volume-III should be filled-up and furnished with the bid, complete in all respect. Catalogue, Leaflets related with the models of Control Valves as well as each Accessory must be furnished with the offer. In the absence of those, the bid would be considered incomplete and liable for rejection.
- 4) The Hook-up diagram for Control valve is attached in Section-C. The Bidder's scope starts from isolation valve at Inst. Air Supply header. The suitable Connector required for connection of pneumatic tubing to isolation valve at Inst. Air Header is also in bidder's scope. The connection details at inst air valve shall be furnished to the successful bidder after the award of contract.
- 5) Valve Body Sizes shall be quoted to take care of the specification requirements like parameters, and limitations of Fluid outlet velocities, Noise Level etc. **However Port (Trim) Sizes shall be selected to suit CV requirement for achieving percentage valve lift as per specification clause nos. 1.02.00 and its sub-clauses, furnished at section-C (Control Valve and Actuators, Section III C-08, NTPC spec, Sec-VI, PART B, 8 sheets).**
 - 5a) **In case of any contradiction in requirements** of Control Valves between Spec. no. PES-145-06 enclosed in Section-D AND NTPC requirement of Control Valves at section-C (Control Valve and Actuators, Section IIIC-08, NTPC spec, Sec-VI, PART B), **the requirement of section -C shall prevail.**
- 6) Type of bonnet shall be according to the service condition. Extension bonnets shall be provided when the maximum temperature of the flowing fluid is greater than 280 Deg C.
- 7) Valve and actuator shall be designed for full differential pressure (Max. shut-off pressure).
- 8) Tolerances on end to end, center to center, center to face shall be in accordance with ASME B16.10.

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPEC NO.: PE-TS-392-145-I 104A	
		VOLUME II-B	
		SECTION C	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 15 OF	113

- 9) Anticavitation trims shall be provided for valves with cavitation service and hardened trims for flashing service.
- 10) Valve type like cavitation/flashing/ high DP has been indicated in the data sheet. Bidder to offer the valve accordingly. However if process is Cavitating, although not indicated in the valve type, bidder to offer Anticavitation trim.
- 11) Noise abatement mentioned shall be obtained by valve body and trim design & not by any external means.
- 12) Control valve accessories shall be fitted on the valve body. Integral pneumatic tubing shall be $\frac{1}{4}$ " OD PVC coated copper, and fittings shall be of brass. Applicable accessories shall be terminated at the junction box (mounted on the body).
- 13) Type of flow action ("under the seat" or "over the seat") will be selected by the bidder. However wherever downstream side is subjected to vacuum, flow action shall be "flow to close" (over the seat). Specific mention for the same has not been made in the datasheets.
- 14) Trim material and body material has been specified in the Datasheets-A. Bidder to offer body material & trim material combinations equivalent or better than the material specified in Datasheets-A. Wherever there is deviation from the datasheets, bidder to furnish the documentary proof for confirming superior trim material/ body material selection along with their offer. BHEL/NTPC reserves the right to accept/reject any variation to the specification.
- 15) Trim supplied shall be suitable for quick changing and trim exit velocity shall be limited to avoid cavitation.
- 16) The sizing procedure followed shall be as per latest edition of ANSI/ISA or equivalent standard.
- 17) The End Connections Shall Be Socket Welded For Sizes Below 50NB And Butt Welded For Sizes 50NB And Above.
- 18) Not Applicable
- 19) Facility to adjust the maximum travel of stem & starting point of travel shall be incorporated.
- 20) Bidder to furnish the list of all control valves for which Cv test is to be carried. Cv test shall be carried out for each type of control valve (of same size, Cv, trim characteristics). Cv test reports shall be verified by BHEL/NTPC. Type test certificate shall also be acceptable. Bidder to note that only those type test reports for same type of control valves shall be offered for verification which are not older than 3 years from the date of Part 1 opening (receipt of technical unpriced offer).

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPEC NO.: PE-TS-392-145-I 104 A	
		VOLUME II-B	
		SECTION C	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 16 OF	87

- 21) Calculation of Cv, noise level, valve outlet velocity, trim exit velocity, actuator sizing, data sheet-c in line with data sheet-A of specification, dimensional drawings / edge preparation details, etc shall be submitted for BHEL/NTPC review and approval, to reach BHEL within 15 days after receipt of LOI.
- 22) Selection of valves and actuators are bidder's responsibility. Any change in selection of type of valve / sizing / percentage opening, calculations, QP, etc., if desired by BHEL / customer during approval of the documents after award of contract, without major changes in process parameters as per tender specification, shall be carried out without any commercial implication and time delay.
- 23) Limit switch, position feedback shall be terminated up to JB by 0.5 mm²/PVC/Cu/1.1kv/FRLS shielded control cables. Solenoid valve shall be terminated by 2.5 mm² size cable.
- 24) SS nameplate for control valve shall include tag no./kks no./sl. No./body material /size/press rating/trim material/trim type/action on air failure/diaphragm air pressure at full open and close condition.
- 25) Open to close and close to open time of pneumatic actuator (modulating type) shall be less than 10 sec. Bidder to include volume booster if required to achieve fast response time < 10 sec.
- 26) Specification of electrical actuator shall not be considered.
- 27) Hand wheel shall have open/close direction.
- 28) Air filter regulator shall be designed for an inlet pressure of 5-8 kg/cm².
- 29) Limit switch shall be designed for 1,00,000 operations.
- 30) Expander/reducer shall be in BHEL's scope of supply.
- 31) JB shall be 36 ways as per enclosed hook-up diagram.
- 32) Pneumatic connection: for each control valve 12 meters length (for each leg of 1/4" size light drawn tempered) copper tubing conforming to ASTM B75 shall be used. Thickness shall not be less than 0.065 inch and shall be PVC coated. Fittings to be used with copper tubes shall

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPEC NO.: PE-TS-392-145-I 104 A	
		VOLUME II-B	
		SECTION C	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 17 OF	87

be cast brass, screwed type including SS connection to suit 15 NB size screwed root valves (as per IS-554). Copper tubes shall be provided for connection between air filter regulators & root valves.

33) Inspection shall be carried out in line with approved drawing/ data sheet/ QP & specific technical requirements

34) Third party inspection: customer shall witness the inspection for control valves and Cv test at the manufacturer's works/ FCRI, PALAKKAD. Bidder to inform 15 days before the date of inspection.

35) In case during erection/commissioning of the control valve, any spares are required which have not been specified in the start-up/commissioning spares list, the same will have to be supplied by the bidder free of cost.

36) **SPARES:** The following spares are required to be offered

(A) **Mandatory spares to be considered as separate package. Mandatory spares to be packed in different colour & shipped separately. Marking on mandatory spares must be in different colour from main supply so that these are easily identifiable at site.**

(B) **Recommended Spares:**

In addition to the Mandatory spares mentioned, the bidder shall also furnish a List of Recommended spares for 3 years of normal operation of the Control valves / Accessories. BHEL/NTPC reserves the right to buy any or all of the recommended spares.


The prices of these spares will remain valid for a period of minimum 6 months after the placement of order.

(C) **Start-up & Commissioning Spares:**

Start-up and Commissioning spares are those spares, which may be required during the start-up and commissioning of the Control Valves. All start-up spares, which are supplied under this contract, shall be strictly interchangeable with the parts for which they are intended for replacements. The format for price schedule to be filled-up by the bidder is enclosed in Volume-III

The Start-up and commissioning spares indicated by the bidder shall be a part of the main Control valves supply. However bidder to indicate prices separately. The list of these spares required is enclosed in the section-D of this specification.

37) Bidder to indicate the service life expectancy period for the spare parts under normal working conditions. The spares shall be treated and packed for long storage, under climatic conditions prevailing at site. Small items shall be packed in sealed transparent plastic bags with desiccators' packs as necessary.

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPEC NO.: PE-TS-392-145-I 104 A	
		VOLUME II-B	
		SECTION C	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 18 OF 87	

38) SMART POSITIONER

- i) The smart positioner shall accept 4-20 mA signal from the control system as input and provide a compatible signal for driving the pneumatic actuator.
- ii) In addition to the electrical-to-pneumatic signal conversion and positioning functions, it shall also perform detailed diagnostics & make available the actuator/control valve faults via hart interface. The hart signal for the detailed faults shall be superimposed on the 4-20 mA control signal itself. The faults to be covered shall include valve jamming, air supply failure, leakage etc.
- iii) It shall have facility of characterisation of the valve (i.e. equal percentage, quick opening, linear, etc.) in the positioners itself.
- iv) Bidder to include in their offer, if any software is required to be installed on the HMS PC (HMS in BHEL'S scope) to communicate with the smart positioners and to access the diagnostic features of the smart positioners. Bidder to furnish price for such software in their offer.
- v) The positioner shall have the facility of detection of control signal failure and making the valve either stayput/open/close as per process requirement upon this condition.
- vi) The smart positioner shall have the fail-freeze feature.
- vii) Universal Hart Calibrator to be provided, One per Unit.

39) Documentation:

(A) Along with the bids: following documents for respective projects separately

- a) Signed and stamped compliance certificates in attached format (VOL.-III).
- b) Schedule of prices in attached format (VOL.-III).

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPEC NO.: PE-TS-392-145-I 104 A	
		VOLUME II-B	
		SECTION C	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 19 OF	87

c) **Schedule of submission of Drg. / Doc, Equip. Manufacture, Inspection and Dispatch.**

d) **Inspection schedule**

(B) After the award of contract:

The documentation as listed below will separate for respective projects

6 sets of the following documents + 3 sets of CDs to be enclosed with the bids for Approval:


- Assembly (dimensional) drawings.
- Valve Edge preparation details.
- Data sheet-C completely filled-up..
- Hook-up diagram of Control Valve with Actuator & Accessories.
- Valve & Actuator assembly dimensional drawings with weights.
- Quality Plan duly signed and stamped.
- All calculations like CV, Noise Level, Valve Outlet Velocity, Actuator sizing etc.
- All relevant catalogues for the models of the valves as well as accessories finalized.
- Bar chart to indicate the time schedule for procurement, manufacture, testing and dispatch.


(C) Final documentation:

Copies of documents / drawings to be furnished by the successful bidder shall be as follows:

- Assembly (dimensional) drawings, calculations, edge preparation details/datasheets/QP for approval - 15 sets.
- Category-I & IV approved final drawings /datasheets - 15 sets with CD - ROMS.
- Valve sizing calculations, noise level calculations and outlet velocity calculations - 15 sets with 2 CD - ROMS
- Test certificates - 15 sets.
- "As built" drawings - 15 sets.
- Operation & maintenance manuals - 15 sets.

CLAUSE NO.	TECHNICAL REQUIREMENTS			<div>एनटीपीसी NTPC</div>
	<div>SUB-SECTION – IIIC - 08</div> <div>CONTROL VALVES, ACTUATORS AND ACCESSORIES</div>			
		TECHNICAL SPECIFICATIONS SECTION-VI PART-B	SUB-SECTION-IIIC-08 CONTROL VALVES, ACTUATORS AND ACCESSORIES	PAGE 1 OF 8

CLAUSE NO.	TECHNICAL REQUIREMENTS			
	<p style="text-align: center;">CONTROL VALVES AND ACTUATORS</p> <p>1.00.00 CONTROL VALVES, ACTUATORS & ACCESSORIES</p> <p>1.01.00 General Requirements</p> <p>1.01.01 The control valves and accessories equipment furnished by the Bidder shall be designed, constructed and tested in accordance with the latest applicable requirements of code for pressure piping ANSI B 31.1, the ASME Boiler & pressure vessel code, Indian Boiler Regulation (IBR), ISA, and other standards specified elsewhere as well as in accordance with all applicable requirements of the “Federal Occupational Safety and Health Standards, USA” or acceptable equal standards. All the Control Valves, their actuators and accessories to be furnished under this Sub-section will be fully suitable and compatible with the modulating loops covered under the Specification.</p> <p>1.01.02 All the control valves and accessories offered by the Bidder shall be from reputed, experienced manufacturers of specified type and range of valves.</p> <p>1.01.03 This specification does not cover special type of control valves such as combined pressure and temperature control valve for Aux PRDS applications, Separator Drain Control Valves etc.</p> <p>1.02.00 CONTROL VALVE SIZING & CONSTRUCTION</p> <p>1.02.01 The design of all valve bodies shall meet the specification requirements and shall conform to the requirements of ANSI (USA) for dimensions, material thickness and material specification for their respective pressure classes.</p> <p>1.02.02 The valve sizing shall be suitable for obtaining maximum flow conditions with valve opening at approximately 80% of total valve stem travel and minimum flow conditions with valve stem travel not less than 10% of total valve stem travel. All the valves shall be capable of handling at least 120% of the required maximum flow. Further, the valve stem travel range from minimum flow condition to maximum flow condition shall not be less than 50% of the total valve stem travel. The sizing shall be in accordance with the latest edition of ISA handbook on control valves. While deciding the size of valves, Bidder shall ensure that valves trim exit outlet velocity as defined in ISA handbook does not exceed 8 m/sec for liquid services, 150 m/sec. for steam services and 50% of sonic velocity for flashing services. Bidder shall furnish the sizing calculations clearly indicating the outlet velocity achieved with the valve size selected by him as well as noise calculations, which will be subject to Employer’s approval during detailed engineering.</p> <p>1.02.03 Control valves for steam and water applications shall be designed to prevent cavitation, wire drawing, flashing on the downstream side of valve and down stream piping. Thus for cavitation/flashing service, only valve with anti cavitation trim shall</p>			
MOUDA STPP-II (2X660MW) /	TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-08 CONTROL VALVE AND ACTUATORS	PAGE 1 OF 7	


CLAUSE NO.	TECHNICAL REQUIREMENTS			
	<p>be provided. Detailed calculations to establish whether cavitation will occur or not for any given application shall be furnished.</p>			
1.02.04	<p>Control valves for application such as HP/LP heater Emergency level control, Emergency Make-up to Condenser hotwell, GSC minimum flow, Deaerator Drain to condenser hotwell, condensate spill to condensate reserve tank, condenser normal make-up and valve gland sealing supplying pressure control, CEPS minimum flow control, BFP recirculation control valve shall have permissible leakage rate as per leakage Class V. All other control valve shall have leakage rate as per leakage Class-IV.</p>			
1.02.05	<p>The control valve induced noise shall be limited to 85 dBA at 1 meter from the valve surface under actual operating conditions. The noise abatement shall be achieved by valve body and trim design and not by use of silencers.</p>			
2.00.00	VALVE CONSTRUCTION			
2.01.00	<p>All valves shall be of globe body design & straightaway pattern with single or double port, unless other wise specified or recommended by the manufacturer to be of angle body type. Rotary valve may alternatively be offered when pressure and pressure drops permit.</p>			
2.02.00	<p>Valves with high lift cage guided plugs & quick-change trims shall be supplied.</p>			
2.03.00	<p>Cast Iron valves are not acceptable.</p>			
2.04.00	<p>Bonnet joints for all control valves shall be of the flanged and bolted type or other construction acceptable to the Employer. Bonnet joints of the internal threaded or union type will not be acceptable.</p>			
2.05.00	<p>Plug shall be of one-piece construction cast, forged or machined from solid bar stock. Plug shall be screwed and pinned to valve stems or shall be integral with the valve stems.</p>			
2.06.00	<p>All valves connected to vacuum on down stream side shall be provided with packing suitable for vacuum applications (e.g. double vee type chevron packing)</p>			
2.07.00	<p>Valve characteristic shall match with the process characteristics.</p>			
2.08.00	<p>Extension bonnets shall be provided when the maximum temperature of flowing fluid is greater than 280 deg. C.</p>			
2.09.00	<p>Flanged valves shall be rated at no less then ANSI press class of 300 lbs.</p>			
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-08 CONTROL VALVE AND ACTUATORS	PAGE 2 OF 7

CLAUSE NO.	TECHNICAL REQUIREMENTS				<div>एनडीपीसी NTPC</div>	
3.00.00	VALVE MATERIALS					
	Sr. No.	Service	Body material	Trim Material		
	1	Non-corrosive, non-flashing and non-cavitation service except DM service	Carbon steel ASTM-A216 Gr. WCB for fluid temperature below 275 Deg. C Alloy steel ASTM-A217Gr. WC9 for fluid temperature above 275 Deg. C	316SS stellited with stellited facedguide posts and bushings.		
	2.	Severe flashing/cavitation services	Alloy steel ASTM-A217 Gr. WC9	440 C		
	3.	Low flashing/cavitation service	Alloy steel ASTM-A217 Gr. WC6	17-4 PH SS		
	4.	DM water service	316 SS	316 SS		
	NOTE Valve body rating shall meet the process pressure and temperature requirement as per ANSI B16.34.					
	However, Bidder may offer valves with body and trim materials better than specified materials and in such cases Bidder shall furnish the comparison of properties including cavitation resistance, hardness, tensile strength, strain energy, corrosion resistance and erosion resistance etc. of the offered material vis-a-vis the specified material for Employer’s consideration and approval.					
	4.00.00	END PREPARATION				
		Valve body ends shall be either butt welded/socket welded, flanged (Rubber lined for condensate service) or screwed as finalised during detailed engineering and as per Employer’s approval. The welded ends wherever required shall be butt welded type as per ANSI B 16.25 for control valves of sizes 65 mm and above. For valves size 50 mm and below welded ends shall be socket welded as per ANSI B 16.11. Flanged ends wherever required shall be of ANSI pressure-temperature class equal to or greater than that of the control valve body.				
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE			TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-08 CONTROL VALVE AND ACTUATORS	PAGE 3 OF 7	

CLAUSE NO.	TECHNICAL REQUIREMENTS			<div>एनडीपीसी NTPC</div>
5.00.00	VALVE ACTUATORS <p>All control valves shall be furnished with pneumatic actuators. The Bidder shall be responsible for proper selection and sizing of valve actuators in accordance with the pressure drop and maximum shut off pressure and leakage class requirements. The valve actuators shall be capable of operating at 60 deg.C continuously.</p> <p>Valve actuators and stems shall be adequate to handle the unbalanced forces occurring under the specified flow conditions or the maximum differential pressure specified. An adequate allowance for stem force, at least 0.15 Kg/sq.cm. per linear millimeter of seating surface, shall be provided in the selection of the actuator to ensure tight seating unless otherwise specified.</p> <p>The travel time of the pneumatic actuators shall not exceed 10 seconds.</p>			
6.00.00	CONTROL VALVE ACCESSORY DEVICES			
6.01.00	All pneumatic actuated control valve accessories such as air locks, hand wheels/hand-jacks, limit switches, microprocessor based electronic Positioner, diffusers, external volume chambers, position transmitters (capacitance or resistance type only), reversible pilot for Positioner, tubing and air sets, solenoid valves and junction boxes etc. shall be provided as per the requirements.			
7.00.00	SPECIFICATIONS FOR MICROPROCESSOR BASED ELECTRONIC POSITIONER			
	Electrical	Input Signal	4-20 mA	
		Power Supply	Loop Powered from the output card of Control System.	
		Hart Protocol	Compatibility For Remote Calibration & Diagnostics (Super-Imposed HART signal on Input Signal 4-20 mA)	
		Valve Position Sensing	Position Sensing (Non Contact-Type), 4-20 mA O/P Signal For Control System to be provided	
	Environment	Operating Temp	(-)30 To 80 Deg. C	
		Humidity	0-95 %	
		Protection Class	IP-65 Minimum	
	Remote Configuration and Diagnostics	a. The following functions shall be provided in the positioner: Remote Configuration, Calibration and Testing of the Actuator and advanced Diagnostic Features Like Stroke Counter or		
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-08 CONTROL VALVE AND ACTUATORS
				PAGE 4 OF 7

CLAUSE NO.	TECHNICAL REQUIREMENTS			एनडीपीसी NTPC
		Travel Counter, Leakage In Actuators, On Line Partial Closure Test, Valve Signature Analysis, Step Response Test, Valve Friction/ Jamming Detection etc. (See Note* below) b. Factory Valve Signature Tests Reports (Pr Vs Valve Travel And Travel Vs I/P Signal) are to be provided.		
Tests Certificates		Test certificates as per Manufacturer Standard/Relevant Standard are to be submitted		
Configuration/		Remote Calibration, Auto & Manual Calibration Shall Be Possible		
Operating	Operating Range	Full Range & Split Range Signal Range		
Modes	Valve Action	Direct & Reverse. Valve Action		
	Flow Characterisation	Possible To Fit Valve Characteristic Curve Linear & Equal Percentage		
Fail Safe/Fail Freeze		Fail Safe/Fail Freeze Feature is to Be Provided.		
Pneumatic	Air Capacity	Sufficient To Handle The Valves Selected/Boosters To Be Supplied If required.		
	Air Supply Pressure	To Suit The Air Supply Pressure/Quality Available.		
	Process Connection	1/4 Inch NPT		
Performance	Characteristic Deviation	<=0.5 % Of Span		
	Ambient Temp Effect	<=0.01 %/Deg C Or Better		
EMC & CE Compliance	Required International Standard EN/IEC.	To Like	En50081-2 & En50082 Or Equivalent	
Accessories	In Built Operator Panel	Display With Push Buttons For Configuration And Display On The Positioner Itself (Password Protected/Hardware Lock)		
	Hand Held Hart Calibrator	Universal Hart Calibrator To Be Provided, One Per Unit		
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B	IIC-08 CONTROL VALVE AND ACTUATORS	PAGE 5 OF 7

CLAUSE NO.	TECHNICAL REQUIREMENTS		<div>एनडीपीसी NTPC</div>						
	<table><tr><td>Press Gauge Block</td><td>For Supply & Output Pr., Filter Regulator Other Accessories Shall Be Provided As On Required Basis For Making System Complete.</td></tr><tr><td>Electrical Cable Entry</td><td>1/2-Npt,Side Or Bottom Entry To Avoid Water Ingress</td></tr><tr><td>Valves Mounting Assembly</td><td>For Sliding Stem/Rotary/Single Acting/Double Acting On Required Basis</td></tr></table>	Press Gauge Block	For Supply & Output Pr., Filter Regulator Other Accessories Shall Be Provided As On Required Basis For Making System Complete.	Electrical Cable Entry	1/2-Npt,Side Or Bottom Entry To Avoid Water Ingress	Valves Mounting Assembly	For Sliding Stem/Rotary/Single Acting/Double Acting On Required Basis		
Press Gauge Block	For Supply & Output Pr., Filter Regulator Other Accessories Shall Be Provided As On Required Basis For Making System Complete.								
Electrical Cable Entry	1/2-Npt,Side Or Bottom Entry To Avoid Water Ingress								
Valves Mounting Assembly	For Sliding Stem/Rotary/Single Acting/Double Acting On Required Basis								
	<p>* Note:</p> <p>Employer is providing a centralized HART management system including the HART multiplexing/interfacing system. The HART signals shall be picked up from marshalling terminals of DDCMIS (SG/TG DDCMIS as well as BOP DDCMIS), as applicable. The details of the above mentioned employer's HART management system are as below:</p> <p>The following functionalities are provided through software of the HART management system:</p> <p>1. For electronic transmitters, temperature transmitters and analysers:</p> <ul style="list-style-type: none">a. Constant scanning to monitor faults or changes to instrument configuration.b. Employer-defined and standard calibration and configuration procedures for all transmitters.c. Constant signal data collection facilities to maintain continuously updated records.d. Automatic tracking of configuration changes made in the field, such as may be introduced by hand-held communicator. All configuration function associated with hand-held communicators shall be available in the system.e. Event and log reports on screen as well as on printer.f. Any addition/deletion of transmitter will be reported on printer and logged in hard disk. <p>2. For electronic positioners:</p> <ul style="list-style-type: none">a. Remote Configuration, Calibration and Testing of the Actuatorb. Advanced Diagnostic Features Like Stroke Counter or Travel Counter, Leakage In Actuators, On Line Partial Closure Test, Valve Signature Analysis, Step Response Test, Valve Friction/ Jamming Detection etc.								
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-08 CONTROL VALVE AND ACTUATORS	PAGE 6 OF 7					


CLAUSE NO.	TECHNICAL REQUIREMENTS 	
	<p>Above functionalities are achieved by the Employer's HART management system by providing industry standard softwares. If the bidder has any observations on the above, the same is to be brought out in the bid. Further, Bidder has to list out in his bid the softwares that are compatible with his electronic positioners.</p> <p>8.00.00 TEST AND EXAMINATION</p> <p>All valves shall be tested in accordance with the quality assurance programme agreed between the Employer and Contractor, which shall meet the requirements of IBR and other applicable codes mentioned elsewhere in the specifications. The tests shall include but not be limited to the following:</p> <p>8.01.00 Non Destructive Test as per ANSI B-16.34.</p> <p>8.02.00 Hydrostatic shell test in accordance with ANSI B 16.34 prior to seat leakage test.</p> <p>8.03.00 Valve closure test and seat leakage test in accordance with ANSI-B 16.34 and as per the leakage class indicated above.</p> <p>8.04.00 Functional Test: The fully assembled valves including actuators control devices and accessories shall be functionally tested to demonstrate times from open to close position.</p> <p>CV Test: Please refer Sub-section-IV:110. (Type test requirements).</p> <p>8.05.00 CONTROL VALVE QUANTITIES</p> <p>Bidder shall furnish all the control valves under this main plant package as finalised during detailed engineering stage without any price repercussions whatsoever depending on the process requirements. All the control valves provided by the Bidder for this project shall meet the specifications requirements specified herein. Specification for control valves in this Sub-section has to be read in conjunction with other relevant Sub-sections of this specification.</p>	
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE	TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-08 CONTROL VALVE AND ACTUATORS PAGE 7 OF 7


SUB-SECTION – IIIC – 10

TYPE TEST REQUIREMENTS


MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) /
NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) /
RAGHUNATHPUR TPP-II (2X660MW)
STEAM TURBINE GENERATOR PACKAGE

TECHNICAL SPECIFICATION
SECTION-VI
PART-B


CLAUSE NO.	TECHNICAL REQUIREMENTS			
	<p style="text-align: center;">TYPE TEST REQUIREMENTS</p> <p>1.00.00 TYPE TEST REQUIREMENTS</p> <p>1.01.00 General Requirements</p> <p>1.01.01 The Contractor shall furnish the type test reports of all type tests as per relevant standards and codes as well as other specific tests indicated in this specification. A list of such tests are given for various equipment in table titled 'TYPE TEST REQUIREMENT FOR C&I SYSTEMS' at the end of this chapter and under the item Special Requirement for Solid State Equipments/Systems. For the balance equipment instrument, type tests may be conducted as per manufactures standard or if required by relevant standard.</p> <p>(a) Out of the tests listed, the Bidder/ sub-vendor/ manufacturer is required to conduct certain type tests specifically for this contract (and witnessed by Employer or his authorized representative) even if the same had been conducted earlier, as clearly indicated subsequently against such tests.</p> <p>(b) For the rest, submission of type test results and certificate shall be acceptable provided.</p> <p>i. The same has been carried out by the Bidder/ sub-vendor on exactly the same model /rating of equipment. (For control valves, this shall be same size, type & design).</p> <p>ii. There has been no change in the components from the offered equipment & tested equipment.</p> <p>iii. The test has been carried out as per the latest standards alongwith amendments as on the date of Bid opening.</p> <p>(c) In case the approved equipment is different from the one on which the type test had been conducted earlier or any of the above grounds, then the tests have to be repeated and the cost of such tests shall be borne by the Bidder/ sub-vendor within the quoted price and no extra cost will be payable by the Employer on this account.</p> <p>1.01.02 As mentioned against certain items, the test certificates for some of the items shall be reviewed and approved by the main Bidder or his authorized representative and the balance have to be approved by the Employer.</p> <p>1.01.03 The schedule of conduction of type tests/ submission of reports shall be submitted and finalized during pre-award discussion.</p> <p>1.01.04 For the type tests to be conducted, Contractor shall submit detailed test procedure for approval by Employer. This shall clearly specify test setup, instruments to be</p>			
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-10 TYPE TEST REQUIREMENTS	PAGE 1 OF 10

CLAUSE NO.	TECHNICAL REQUIREMENTS			
	used, procedure, acceptance norms (wherever applicable), recording of different parameters, interval of recording precautions to be taken etc. for the tests to be carried out.			
1.01.05	The Bidder shall indicate in the relevant BPS schedule, the cost of the type test for each item only for which type tests are to be conducted specifically for this project. The cost shall only be payable after conduction of the respective type test in presence of authorize representative of Employer. If a test is waived off, then the cost shall not be payable.			
2.00.00	SPECIAL REQUIREMENT FOR SOLID STATE EQUIPMENTS/ SYSTEMS			
2.01.00	<p>The minimum type test reports, over and above the requirements of above clause, which are to be submitted for each of the major C&I systems shall be as indicated below:</p> <p>i) Surge Withstand Capability (SWC) for Solid State Equipments/ Systems</p> <p>All solid state systems/ equipments shall be able to withstand the electrical noise and surges as encountered in actual service conditions and inherent in a power plant. All the solid state systems/ equipments shall be provided with all required protections that needs the surge withstand capability as defined in ANSI 37.90.1/ IEEE-472. Hence, all front end cards which receive external signals like Analog input & output modules, Binary input & output modules etc. including power supply, data highway, data links shall be provided with protections that meets the surge withstand capability as defined in ANSI 37.90.1/ IEEE-472. Complete details of the features incorporated in electronics systems to meet this requirement, the relevant tests carried out, the test certificates etc. shall be submitted along with the proposal. As an alternative to above, suitable class of EN 61000-4-12 which is equivalent to ANSI 37.90.1/ IEEE-472 may also be adopted for SWC test.</p> <p>ii) Dry Heat test as per IEC-68-2-2 or equivalent.</p> <p>iii) Damp Heat test as per IEC-68-2-3 or equivalent.</p> <p>iv) Vibration test as per IEC-68-2-6 or equivalent.</p> <p>v) Electrostatic discharge tests as per EN 61000-4-2 or equivalent.</p> <p>vi) Radio frequency immunity test as per EN 61000-4-6 or equivalent.</p> <p>vii) Electromagnetic Field immunity as per EN 61000-4-3 or equivalent.</p> <p>Test listed at item no. v, vi, vii, above are applicable for electronic cards only as defined under item (i) above.</p>			
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B	IIC-10 TYPE TEST REQUIREMENTS	PAGE 2 OF 10

CLAUSE NO.	TECHNICAL REQUIREMENTS					<div>एनटीपीसी NTPC</div>
3.00.00	TYPE TEST REQUIREMENT FOR C&I SYSTEMS					
	Sl. No	Item	Test Requirement	Standard	Test To Be Specifically Conducted	NTPC's Approval Req. On Test Certificate
	Col 1	Col 2	Col 3	Col 4	Col 5	Col 6
	1	Elect. Metering instruments	As per standard (col 4)	IS-1248	No	Yes
	2	Thermocouple	Degree of protection test	IS-2147	No	No
	3	CJC Box	Degree of protection test	IS-2147	No	No
	4	RTD	As per standard (col 4)	IEC-60751	No	No
	5	Electronic transmitter	As per standard (col 4)	BS-6447 / IEC-60770	No	Yes
	6	E/P converter	As per standard (col 4)	Mfr. standard	No	Yes
	7	Instrumentation Cables Twisted & Shielded (Refer Note-B below)				
		-Conductor	Resistance test	VDE-0815	No	Yes
			Diameter test	IS-10810	No	Yes
			Tin Coating test (Persulphate test)	IS-8130	No	Yes
	-Insulation	Loss of mass	VDE 0472	No	Yes	
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE			TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS	PAGE 3 OF 10

CLAUSE NO.	TECHNICAL REQUIREMENTS				
		Ageing in air ovens**	VDE 0472	No	Yes
		Tensile strength and elongation test before and after ageing**	VDE 0472	No	Yes
		Heat shock	VDE 0472	No	Yes
		Hot deformation	VDE 0472	No	Yes
		Shrinkage	VDE 0472	No	Yes
		Bleeding & blooming	IS-10810	No	Yes
	-Inner sheath***	Loss of mass	VDE 0472	No	Yes
		Heat shock	VDE 0472	No	Yes
		Cold bend/ cold impact test	VDE 0472	No	Yes
		Hot deformation	VDE 0472	No	Yes
		Shrinkage	VDE 0472	No	Yes
	-Outer sheath	Loss of mass	VDE 0472	No	Yes
		Ageing in air ovens**	VDE 0472	No	Yes
		Tensile strength and elongation test before and after ageing**	VDE 0472	No	Yes
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS	
				PAGE 4 OF 10	


CLAUSE NO.	TECHNICAL REQUIREMENTS				<div>एन टी पी सी NTPC</div>
		Heat shock	VDE 0472	No	Yes
		Hot deformation	VDE 0472	No	Yes
		Shrinkage	VDE 0472	No	Yes
		Bleeding & blooming	IS-10810	No	Yes
		Colour fastness to water	IS-5831	No	Yes
		Cold bend/ cold impact test	VDE-0472	No	Yes
		Oxygen index test	ASTMD-2863	No	Yes
		Smoke Density Test	ASTMD-2843	No	Yes
		Acid gas generation test	IEC-60754-1	No	Yes
	-fillers	Oxygen index test	ASTMD-2863	No	Yes
		Acid gas generation test	IEC-60754-1	No	Yes
	-AL-MYLAR shield	Continuity test		No	Yes
		Shield thickness		No	Yes
		Overlap test		No	Yes
	-Over all cable	Flammability Test	IEEE 383	No	Yes
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS	
				PAGE 5 OF 10	

CLAUSE NO.	TECHNICAL REQUIREMENTS				
	Swedish Chimney Test	SEN 4241475	No	Yes	
	Noise interference	IEEE Transactions	No	Yes	
	Dimensional checks	IS 10810	No	Yes	
	Cross talk	VDE-0472	No	Yes	
	Mutual capacitance	VDE-0472	No	Yes	
	HV test	VDE-0815	No	Yes	
	Drain wire continuity		No	Yes	
	* For Drain wire only				
	**These tests shall be carried out as per VDE0207 Part 6 & ASTM D-2116 for TEFLON insulated & outer sheathed cables				
	***Applicable for armoured cables only				
8	DC Power Supply System (Applicable for each model and rating)				
	Degree of protection test	IS-13947	Yes	Yes	
	Short circuit current capability	Approved procedure	Yes	Yes	
	Voltage Proof Test	UL 950, IEC950	Yes	Yes	
	Burn In test	Approved procedure	Yes	Yes	
	Efficiency	Approved procedure	Yes	Yes	
	Audible Noise Test	Approved procedure	Yes	Yes	
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS	
				PAGE 6 OF 10	

CLAUSE NO.	TECHNICAL REQUIREMENTS				<div>एनटीपीसी NTPC</div>
		Fuse Clearing Capability	Approved procedure	Yes	Yes
		Total harmonic content	Approved procedure /CIGRE's	Yes	Yes
		Radio Frequency interference	IEC-CISPR22, IEC-61000-4-12(9b), IEC-61000-4-3, IEC-61000-4-5, IEC-61000-4-6	Yes	Yes
		Over Load Test	Approved procedure	Yes	Yes
		Restart Test	Approved procedure	Yes	Yes
		Output voltage tolerance	Approved procedure	Yes	Yes
		Parallel operation	Approved procedure	Yes	Yes
		ESD immunity Test	IEC-61000-4-2-9(1)	Yes	Yes
		Electrical Fast transient / Burst Immunity Test	IEC-61000-4-4	Yes	Yes
		Surge Protection	IEC61312, IEC61024, VDE 100-534	Yes	Yes
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS	PAGE 7 OF 10

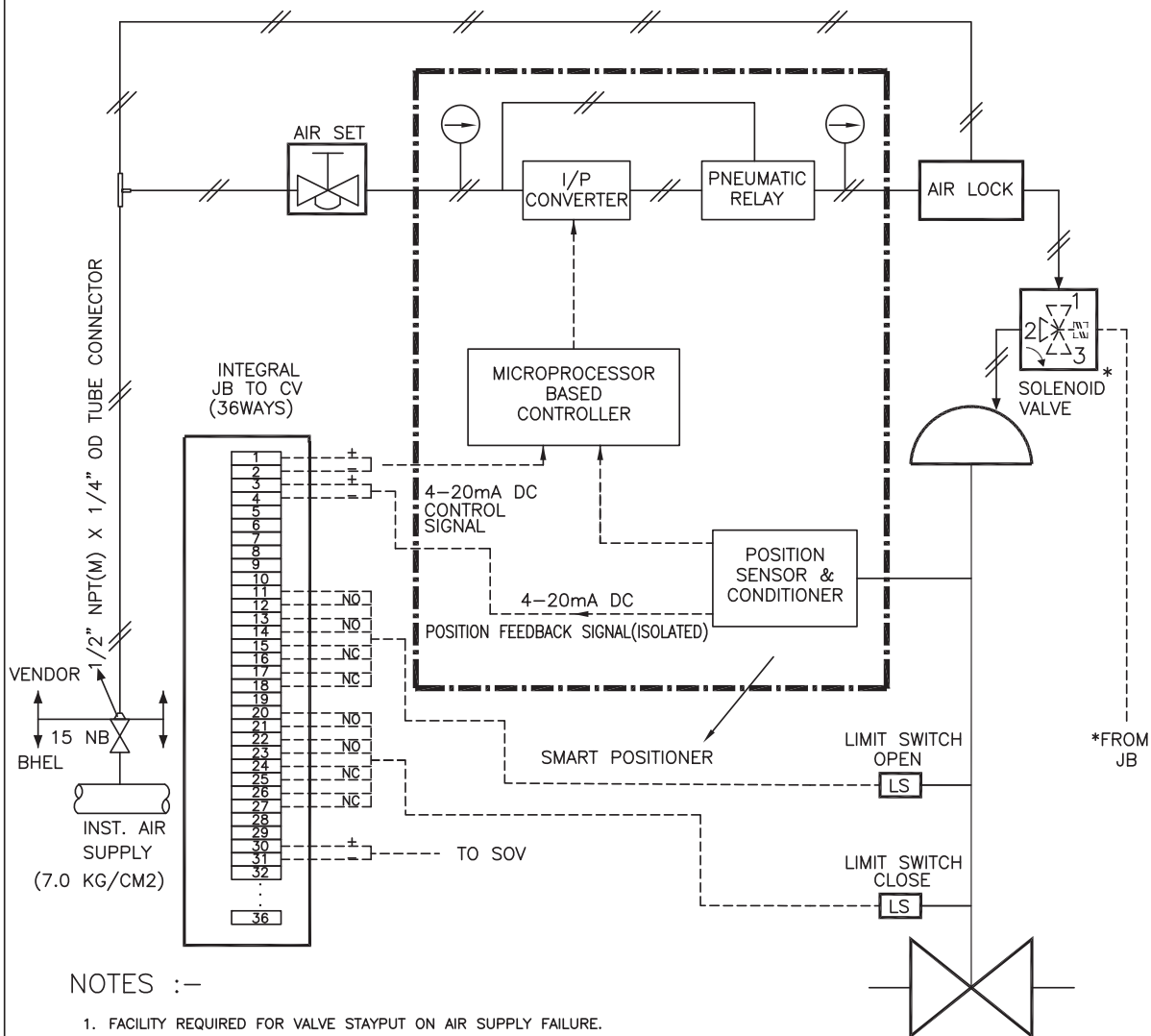
CLAUSE NO.		TECHNICAL REQUIREMENTS					<div>एनटीपीसी NTPC</div>	
				Insulation Test	Approved procedure	Yes		Yes
				Load Tests.	Approved procedure	Yes		Yes
				Preliminary light load test (without Battery supply)	Approved procedure	Yes		Yes
				Load sharing	Approved procedure	Yes		Yes
9	Battery (Refer Note-A below)	As per standard (col 4)		IS-10918	No			Yes
10	Voltage Stabiliser	Over Load Test		Approved procedure	No			Yes
		Temp rise test without redundant fans		Approved procedure	No			Yes
		Input voltage variation test		Approved procedure	No			Yes
11	DDCMIS							
	CLCS Systems	Model test		Approved procedure	No			No
	BMS	Safety requirements		VDE0116 Sec 8.7	No			Yes
12	Conductivity Type Level Switch	Degree of protection test		IS-2147	No			No
13	Local Gauges	Degree of protection test		IS-2147	No			No
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE		TECHNICAL SPECIFICATION SECTION-VI PART-B			IIIC-10 TYPE TEST REQUIREMENTS		PAGE 8 OF 10	

CLAUSE NO.	TECHNICAL REQUIREMENTS						<div>एनटीपीसी NTPC</div>
	14	Process actuated Switches	Degree of protection test	IS-2147	No	No	
	15	Control Valves	CV test	ISA 75.02	No	Yes	
	16	PLCs	As per standard (Col 4)	IEC 1131	No	No	
	17	LIE / LIR	Degree of protection test	IS-2147	Yes	Yes	
	18	Flue gas O2 analyser, other Flue Gas analysers	Degree of protection test	IS-2147	No	Yes	
	19	Flow Nozzles & Orifice plates	Calibration	ASME PTC BS 1042	Yes	Yes	
<p>Note:</p> <p>Type Tests are to be conducted only for the items, which are being supplied as a part of this Package.</p> <p>A. For batteries with electric power supply system of TG C&I, the contractor shall submit for Employer’s approval the reports of all the type tests as per IS-10918 carried out within last five years from the date of bid opening and the tests should have been either conducted at an independent laboratory or should have been witnessed by a client. The complete type test reports shall be for any rating of battery in a particular group, based on plate dimensions being manufactured by supplier.</p> <p>For batteries with electric power supply system of auxiliary plants, type test reports for batteries shall be as per standard practice of manufacturer.</p> <p>B. All cables to be supplied shall be of type tested quality. The Contractor shall submit for Employer's approval the reports of all the type tests pertaining to cables as listed in this specification and carried out within last five years from the date of bid opening. These reports should be for the tests conducted on the cables similar to those proposed to be supplied under this contract and</p>							
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE			TECHNICAL SPECIFICATION SECTION-VI PART-B		IIIC-10 TYPE TEST REQUIREMENTS		PAGE 9 OF 10

CLAUSE NO.	TECHNICAL REQUIREMENTS 		
	<p>the test(s) should have been either conducted at an independent laboratory or should have been witnessed by a client.</p> <p>In case the Contractor is not able to submit report of the type test(s) for cables conducted within last five years from the date of bid opening, or in case the type test report(s) are not found to be meeting the specification requirements, the Contractor shall conduct all such tests under this contract free of cost to the Employer and submit the reports for approval.</p>		
MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE	TECHNICAL SPECIFICATION SECTION-VI PART-B	IIIC-10 TYPE TEST REQUIREMENTS	PAGE 10 OF 10

TG PACKAGE

HOOK-UP DIAGRAM WITH SMART POSITIONER



NOTES :-

1. FACILITY REQUIRED FOR VALVE SHUTOUT ON AIR SUPPLY FAILURE.
2. SOLENOID VALVE WILL BE PROVIDED ONLY FOR ON/OFF DUTY VALVES AND FOR CONTROL VALVES WHERE OPEN/CLOSE INTERLOCK IS REQUIRED AND INDICATED IN RESPECTIVE DATA SHEETS.
3. SOLENOID VALVES PORTS CONDITION:
PORT 1 AND 2 SHALL BE CONNECTED UNDER DE-ENERGISED CONDITION.
PORT 2 AND 3 SHALL BE CONNECTED UNDER ENERGISED CONDITION.
4. GAUGES REQUIRED FOR AIR SUPPLY & OUTPUT(S).
5. MOUNTING ACCESSORIES AS REQUIRED.
6. POSITION FEEDBACK SIGNAL SHALL BE 4-20ma (ISOLATED SIGNAL)
7. JB TERMINALS SHALL BE CAGE CLAMP TYPE SUITABLE FOR 2.5 SQ. MM COPPER WIRE.
8. FOR ON/OFF DUTY PNEUMATIC CONTROL VALVES
THE FOLLOWING ACCESSORIES SHALL NOT BE APPLICABLE:-
a) SMART POSITIONER b) POSITION TRANSMITTER c) I/P CONVERTER
9. 12 METERS 1/4" PVC COATED COPPER TUBING & 1 SET OF FITTINGS TO BE SUPPLIED FOR EACH CONTROL VALVE FOR CONNECTION TO ISO VLV AT INST AIR HEADER ON ONE END AND TO AIR LOCK RELAY/AIR FILTER REGULATOR ON THE OTHER END. ALL THE BRASS FITTINGS SHALL BE DOUBLE COMPRESSION TYPE.
10. VOLUME BOOSTER SHALL BE PROVIDED IF REQUIRED

* SOLENOID VALVE- IF APPLICABLE AS PER DATASHEET

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-1104A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 40	OF 87

SECTION – D

- **EQUIPMENT SPECIFICATION**
- **DATA SHEETS – A & B**
- **DATA SHEETS FOR ACCESSORIES**
- **DATA SHEETS – C**
- **QUALITY PLAN**
- **BILL OF QUANTITY**
- **SPARES**
- **PAINTING PROCEDURE**
- **SCHEDULE OF SUBMISSION OF
DRAWINGS / DOCUMENTS,
EQUIPMENT MANUFACTURE
INSPECTION AND DESPATCH**



TECHNICAL SPECIFICATION FOR

CONTROL VALVES WITH ACCESSORIES

(Pneumatically Operated)

2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B

SECTION D


REV. NO. 00

DATE 18/11/2013

SHEET 41 OF 87

SECTION-D

EQUIPMENT SPECIFICATION

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)		SPECIFICATION NO.: PES – 145 – 06	
			VOLUME II B	
			SECTION D	
			REV. NO.	05
			DATE : 15/05/2007	
		SHEET	1	OF 11

1.0 SCOPE

This specification covers the Design, Manufacture, Inspection and Testing at the manufacturer's works, proper packing for transportation and delivery to site of Control valve (with Pneumatic/Electric Actuator) for use in Utility/Captive Power Station/Combined Cycle Station.

2.0 CODE AND STANDARDS

2.1 All the equipments specified herein shall comply with the requirements of the latest issue of the relevant National and International standards.

2.2 The Design and Materials used for the components shall also comply with the relevant National and International standards.

2.3 As a minimum requirement, the following standards shall be complied with :

Indian Boiler Regulation (IBR)	
Allowable Seat leakage	: ANSI-B16.104 / FCI-70.2
Pressure & Temperature ratings	: ANSI-B16.34
Enclosure class	: IEC-144 / NEMA / IS-13947
Control Valves	: ISA S-75
Electric Motor operated Actuators	: IS-9334

3.0 TECHNICAL REQUIREMENTS

The Control valve, Actuator and the accessories shall be suitable for continuous operation under an ambient temperature of 0-55°C and Relative Humidity of 0-95% unless specified otherwise in volume IIB Section-B or Section-C.

3.1 Control Valve

The control valve shall be suitably designed for the operating conditions and system characteristics as specified in the Data Sheet-A.


3.1.1 The control valve shall be of globe body design with single port. The valve trim, shall be suitable for quick removal without any cutting or welding.

3.1.2 The material of body, internals and packing shall be as specified in the data sheets. Alternatives, considered more suitable for service specified may be given as alternative offer, along with adequate justification. However main offer shall totally meet specification requirements. Asbestos shall not be used for the packing or any other component.


3.1.3 The valve bonnet and packing shall be suitable for the service conditions as in Data Sheet-A. Gland sealed type bonnets are not acceptable. Double packing is mandatory for applications involving vacuum service. Bonnets having teflon packing shall have valve stem finished to 2- 4 microns. Packing material requiring lubrication will not be acceptable. Justification for proper selection of bonnet & packing shall be furnished in the bid.

3.1.4 The valve end connection as specified in Data Sheet-A shall conform to ANSI B16.25 for Butt Weld connection and ANSI B16.5 for flanged ends. End to end dimension shall be as per ANSI 16.10.

3.1.5 The valve seat leakage shall be as per ANSI B16.104 / FCI-70.2. The leakage class shall be as per Data Sheet-A.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)		SPECIFICATION NO.: PES – 145 – 06	
			VOLUME II B	
			SECTION D	
			REV. NO.	05 D ATE : 15/05/2007
			SHEET	2 OF 11

- 3.1.6 The valve body shall have the direction of flow embossed on all valves.
- 3.1.7 The sizing shall conform to the requirements of ANSI/ISA(S75- 01), and the valve capacity shall be selected so as to meet the following:
- | | | | | |
|--|---|----------------------------|---|--------------------|
| Valve with Linear characteristic. | - | Normal Flow (Design Point) | : | 70-75% valve lift. |
| | - | Max. Flow | : | 90% valve lift. |
| | - | Min. Flow | : | >10% valve lift. |
| Valve with Equipercentage Characteristic | - | Normal Flow (Design Point) | : | 75-85% valve lift. |
| | - | Max. Flow | : | 90% valve lift. |
| | - | Min. Flow | : | >10% valve lift. |
- ON/OFF Quick open Characteristic - 1.1 times the CV calculated on the basis of maximum flow condition.
- 3.1.8 Calculation for valve sizing, velocity and noise shall be subject to purchaser's approval during contract stage. However responsibility of proper selection and design for the duties specified lies with the vendor. Any modifications required to be done on the valves or actuators & accessories to achieve satisfactory performance of the control system shall be done without any commercial implication.
- 3.1.9 Suitable justification and evidence shall be furnished regarding proper selection of the valve.
- 3.1.10 The valve outlet velocities shall be limited to the following values, unless otherwise specified in the Data sheet-A.
- | | | | |
|-----|----------------|----|--|
| i) | Liquid service | <= | 7 Metres/Sec. |
| ii) | Steam service | <= | 1/3 Sonic velocity in the flow medium. |
- 3.1.11 For flashing duty, the trim design shall be such that the vapour bubbles are kept away from valve body.
- 3.1.12 For cavitation service, the trim design shall be of multistage pressure drop type, so as to avoid cavitation altogether, instead of keeping cavitation away from valve parts.
- 3.1.13 In case of predicted noise level above 85 dBA, suitable low noise trim or inbuilt diffusers shall be provided to bring down the noise level below 85dBA.
- 3.1.14 The equivalent weighted sound level measured at 1.5M. above floor level in elevation and one metre horizontally from the control valve expressed in decibels to a reference of 0.0002 microbar shall not exceed 85 dBA (without pipe insulation). The offer shall include noise prediction calculations for each valve.
- 3.1.15 In case of wrong selection/mal operation of valve and for associated actuator during guarantee period, the vendor shall replace the valve suitably with a modified/new valve of design as approved by purchaser and all the expenses for replacement, rectification/modification including transportation both ways will be at vendor's expenses.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)		SPECIFICATION NO.: PES – 145 – 06	
			VOLUME II B	
			SECTION D	
			REV. NO. 05 D	ATE : 15/05/2007
			SHEET 3	OF 11

3.2 Pneumatic Actuator

The pneumatic actuators shall be employed for modulating or open/close duty, as specified in Data Sheet-A. The bidder shall be responsible for proper selection and sizing of valve actuators in accordance with the pressure drops and shut off pressure.

3.2.1 The pneumatic spring opposed diaphragm actuator for modulating duty shall be capable of positioning the associated valve at desired opening for all the operating conditions specified.

3.2.2 The pneumatic actuator for open/close duty shall be suitable for fast opening/closing of the associated valve.

3.2.3 The actuator design shall allow valve assembly to be mounted at 45° inclination on either side in the vertical plane.

3.2.4 The actuators shall be suitably sized to ensure that the associated valve travel time from full open to full closed position and vice versa is less than 20 seconds under the most stringent service conditions.

3.2.5 The actuator shall be painted with epoxy based paint.

3.3 Accessories for Control valve with Pneumatic Actuator

The bidder shall offer all the accessories as specified in the Data Sheet - A for the Pneumatic Actuators under modulating or OPEN/CLOSE duty. The accessories specified shall be supplied duly mounted on the valve actuator and piped with PVC covered copper tube and flare less brass fittings (Refer typical hook up diagram in sheet 12 of 12).

3.3.1 Hand wheel


Hand wheel shall have OPEN & CLOSE direction marking and clockwise rotation as viewed from front shall close the valve. The hand wheel shall have a circular stainless steel plate with Tag number and service.

3.3.2 Local Position Indicator

Each actuator shall be provided with a mechanical pointer attached to stem, moving over a graduated scale with markings, for OPEN, 25%, 50%, 75%, CLOSE positions.

3.3.3 Position Transmitter

The position transmitter shall be supplied as indicated in Data Sheet-A. The electronic position transmitter shall be non-contact type with 4-20 mA DC 2-wire output suitable for 12-50V DC supply. The resistance type position transmitter shall have 0-100 ohm variation for valve position change of 0-100%. The position transmitters of both types shall have accuracy and enclosure class. Necessary cable glands shall be supplied.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II B	
		SECTION D	
		REV. NO. 05 D	ATE : 15/05/2007
		SHEET 4	OF 11

3.3.4 Air Filter Regulator

Instrument quality air at suitable pressure of 5.5 Kg/Cm²(g) to 7 Kg/Cm²(g) shall be supplied to each valve through air filter regulator. The filter regulator shall include an inbuilt blow-down valve, 5 micron size filter. The design pressure for regulator shall be 7 Kg/cm²g. The Air filter regulator shall be selected to meet the requirements of positioner/actuator, E/P converter and air-lock. The flow capacity of the Air filter regulator shall be variable with a knob. Output gauges shall be provided wherever pneumatic positioner is not specified for the valve.

3.3.5 Air Lock Relay

Air lock relay shall retain the valve position stayput, in case of air supply failure and shall reset automatically on resumption of air supply. Air lock shall have a threaded plug for evacuating diaphragm air if required for local manual operation.

3.3.6 Solenoid Valves

Solenoid valves are meant for interlock & protection purposes overriding the controller signal, and/or to result stayput action on controller signal failure. The Solenoid valve shall be 3-way **Universal** type and the valve internals shall be of stainless steel. The coil shall have class-H insulation and rated for continuous AC/DC duty as specified in Data sheet-A. The enclosure shall be to IP-55. Cable gland shall be provided for cable entry. The solenoid shall in general conform to IS-8935. The solenoid operation shall be universal type. The solenoid shall be suitable for 24V DC supply, unless specified otherwise in Data Sheet-A.

3.3.7 Limit Switches

Limit switches are required as specified in the data sheet-A. Each limit switch shall have 2NO+2NC contacts with contact rating of 5A at 240V AC/0.2A at 220V DC unless otherwise specified. The switch enclosure shall conform to IP-55. Each limit switch shall be supplied with cable glands.

3.3.8 I/P Converter

I/P Converters shall preferably be of force balance type and shall produce pneumatic output signal corresponding to input current signal, also specified in Data Sheet. Converter electronics shall be protected against reverse connection of signal polarities and a separate external connection shall be provided to facilitate grounding of instrument casing. Cable glands with neoprene gromets suitable for PVC cables shall be provided. I/P converter shall have span adjustment facility. I/P converter enclosure shall conform to IP-55 enclosure class.


3.3.9 Positioner

Positioner shall be suitable for accepting controller output signal 0.2-1.0 Kg/cm², 0.2-0.6 Kg/cm² or 0.6-1.0 Kg/cm² as specified and give an output suitable for the actuator. Pneumatic positioner shall have 3 gauges. All gauges shall have metric scales. The positioner input signal range shall be adjustable. Wherever applicable, it shall be possible to bypass the positioner by means of a switch. **Linearity and Hysteresis shall be as indicated in Data sheet-A**

3.3.10 Electro pneumatic Positioner

In place of separate E/P Converter and pneumatic positioner a combined electro pneumatic positioner can also be supplied. The electro pneumatic positioner shall have 2 gauges.

3.3.11 Junction Box

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II B	
		SECTION D	
		REV. NO. 05 D	ATE : 15/05/2007
		SHEET 5	OF 11

Wherever specified, an integral junction box with all electrical accessories conduited up to JB shall be supplied. The junction box shall have two (2) cable glands for outgoing cables. Junction box shall have enclosure class of IP-55.

3.4 Guarantee & Performance

3.4.1 The overall performance of the control valve with pneumatic actuator assembly shall be as follows:-

i)	Hysteresis	:		± 1% of span
ii)	Linearity	:		± 2% of span
iii)	Sensitivity	:		± 0.5% of span.
iv)	Repeatability	:		± 1% of span
v)	Accuracy (Overall)	:		± 2% of span

3.4.2 The guarantee for the control valve, pneumatic actuator & accessories shall be for 12 months continuous operation from the date of commissioning, unless specified otherwise in VOL-IIB Section-B or Section-C.

3.5 Electric Actuator

The electric actuator shall be employed for modulating duty.

3.5.1 The actuator assembly shall be complete with drive motors, gears, hand wheel, signaling & switching units, associated control, integral starter, (when specified) and other accessories as required.

3.5.2 The Electric Actuator shall be capable of positioning the associated valve at the desired opening for all the operating conditions.

3.5.3 The motor shall meet the requirements of Current, torque, Axial thrust, Accelerating & stall time as imposed by the driven equipment.

3.5.4 The motor shall be suitable for direct on line starting.

3.5.5 Motors shall be suitable for inching & plugging duty operations.

3.5.6 The motors shall be capable of starting and accelerating to rated speed at 85% of rated voltage.

3.5.7 The motors shall be rated for continuous operations for modulating duty.


3.5.8 The motor shall operate satisfactorily under the following conditions:

- i) ±10% supply voltage variation at rated frequency.
- ii) -5% to + 3% variation in frequency at rated supply voltage.

iii) Simultaneous variation in voltage and frequency, the sum of absolute percentage not exceeding 10%.

3.5.9 The Actuator shall be suitable for mounting directly on the valve and shall be suitable for mounting in any position. Supports required for inclined mounting shall form part of supply of valve assembly.


3.5.10 The actuator shall be capable of producing the required torque and thrust at the output shaft for satisfactory operation of the associated valve.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II B	
		SECTION D	
		REV. NO. 05 D	ATE : 15/05/2007
		SHEET 6	OF 11

- 3.5.11 Each actuator shall have a hand wheel for emergency operation. The hand wheel shall be designed such that it is declutched automatically when the power supply to the motor is restarted.
- 3.5.12 The hand wheel shall be so arranged that when looking from hand wheel, the valve is closed by rotating the hand wheel in clockwise direction.
- 3.5.13 Motor shall be totally enclosed conforming to IP-65 or better as per data sheet. The enclosure shall be suitable to protect the motor from leakage steam, water or oil from valve joints and glands.
- 3.5.14 Where flameproof enclosures are specified, it shall meet the specification IS-2148.
- 3.5.15 Insulation shall be at least class-B or better and shall be tropicalised to withstand the atmospheric condition.
- 3.5.16 The actuator shall be provided with antifriction bearing in grease filled cartridge.
- 3.5.17 Each actuator shall be provided with a mechanical position indicator to indicate accurately the valve position.
- 3.5.18 The integral starter, if specified in data sheet-A, shall be provided in weatherproof enclosure with protection class not less than IP-65 or better as per data sheet.

The integral starter shall consist of:

- i) Mechanical & Electrically interlocked reversing contractors suitable for class AC4 duty or Thyristor as per data sheet.
- ii) Thermal overload relay.
- iii) Step down control transformer with fuses.
- iv) Interposing relay.
- v) Monitoring relay..
- vi) Open, Close & Stop push buttons.
- vii) Indicating lamps.
- viii) Local-Remote lockable selector switch with spare potential free contacts, wired for remote interface.
- ix) A potential free contact shall be provided for remote annunciation of power failure/overload condition. The contact shall be SPDT, rated for at 5A 240V AC or 0.2A at 220V DC.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II B	
		SECTION D	
		REV. NO. 05 D	ATE : 15/05/2007
		SHEET 7	OF 11

3.5.19 The actuator shall be suitably time rated for the duty cycle involved with the necessary number of starts per hour, but in no case, less than 1200 starts per hour.

3.5.20 The actuator shall be provided with a suitable control unit for receiving 4-20 mA signal from remote controller.

3.5.21 The servomotor gear should have self locking or suitable brake so as to maintain it's last position as and when the motor power is switched off.

3.5.22 Thermostat/Thermistor as specified in the data sheet shall be provided for sensing the winding temperature and giving trip command. The trip contact shall be change over type. The contact shall be wired up to the actuator terminal box.

3.6 Accessories for Control Valve with Electric Actuator

3.6.1 Torque Switches


- i) Each actuator shall be provided with at least one open and one close torque switches each with 2 NO+2 NC contacts. The contacts shall be rated for 5A at 240V AC or 0.2A at 220V DC.
- ii) The torque switches shall have a minimum accuracy $\pm 3\%$ of set value.
- iii) The torque switches shall be provided with calibrated knobs for setting desired torque. Separate knobs shall be provided for close and open torque switches.
- iv) The torque switches shall be provided with mechanical latching device to prevent operation when unsealing from the positions. The latching device shall unlatch as soon as the valve leaves the end position. If such provision is not possible, the torque switches shall be bypassed by end position limit switches, which open on valve leaving end position. These limit switches are additional to the number of limit switches specified elsewhere.
- v) The torque switches or worm gear shall be self-locking type so that when torque switch operates it remains operated until the actuator is operated in the reverse.
- vi) The torque switch enclosure shall conform to IP-55.

3.6.2 Limit Switches

Each limit switch shall have 2NO+2NC contact with contacts rated for 5A 240V AC/0.2A 220V DC unless otherwise specified. The switch enclosure shall conform to IP-55. Each limit switch shall be supplied with cable glands.

3.6.3 Space Heater

A space heater shall be provided in limit switch and starter compartments to prevent condensation. This shall be suitable for the power supply specified in the data sheet. Where integral starters are provided the space heaters shall be wired to control supply within the actuator.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)		SPECIFICATION NO.: PES – 145 – 06	
			VOLUME II B	
			SECTION D	
			REV. NO.	05 D ATE : 15/05/2007
			SHEET	8 OF 11

3.6.4 Remote Position Transmitter

The position transmitter shall be supplied as indicated in Data Sheet-A. The electronic position transmitter shall be non-contact type with 4-20mA DC 2-wire output suitable for 12-50V DC supply. The resistance type position transmitter shall have 0- 100 ohm variation for valve position change of 0-100%. The position transmitters of both types shall have $\pm 1\%$ accuracy. The enclosure shall conform to IP-55. Necessary cable glands shall be supplied.

3.6.5 Wiring

- The actuator and the accessories will be neatly wired up to the terminal boxes.
- The internal wiring shall be minimum of 1 mm² stranded PVC insulated copper conductor.
- The wiring shall be identified by means of numbered ferrules on both ends of all wires.

3.7 Terminal and Terminal boxes

3.7.1 Motor Terminal Box

- The terminals, terminal boards, terminal boxes, winding tails and associated equipment shall be suitable for connection to supply system having short circuit capacity specified in data sheet and clearance time determined by the associated fuses.
- The terminals shall be stud type insulated from the frame. The insulation shall not be porcelain. The studs shall be of brass or stainless steel or phosphor bronze of adequate size.
- The terminal box shall be totally enclosed conforming to degree of protection IP-65.

3.7.2 Actuator Terminal Box

- All terminals of limit and torque switches, space heater, position transmitters, thermostat/thermistors shall be brought to a common terminal box. The enclosure shall be to degree of protection IP-65.
- Terminal board with plug in connector shall be provided. Alternatively stud type or insertion type may be considered. Pinch screw type however will not be accepted. All terminals shall be shrouded to prevent accidental contact. Where stud type terminals are offered, it shall be as per clause 3.7.1 (ii).
- There shall be at least five terminals spare to terminate spare cores of cable.

3.7.3 Cable Glands


The motor terminal box and actuator terminal box shall be provided with required number of double compression nickel plated brass cable glands to suit cable type and associated size.

3.7.4 Earthing Terminal

Two earthing terminal shall be provided on either side of motor and actuator terminal box.

3.7.5 Painting

The Actuator shall be painted with epoxy-based paint.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)		SPECIFICATION NO.: PES – 145 – 06	
			VOLUME II B	
			SECTION D	
			REV. NO. 05 D	ATE : 15/05/2007
			SHEET 9	OF 11

4.0 TESTING AND INSPECTION

4.1 The bidder shall adopt suitable quality assurance plan to ensure that the equipments offered will meet the specification requirements in full.

4.2 The bidder shall furnish the Quality Plan in the format enclosed in volume-III. In case the Quality Plan(s) is/are included in volume-IIB, the bidder shall furnish his Quality Plan strictly in line with the same. The Quality Plan shall be discussed and finalised with the technically accepted bidders before opening the price bid. The stages where purchaser would like to be associated for witnessing or verification of tests would be indicated by the purchaser in the Quality Plan before approval.

4.3 The following test shall be conducted as a minimum requirement.

4.3.1 Control Valve

- i) Radiographic tests on castings.
- ii) Dye penetrant tests on machined surface.
- iii) Ultrasonic tests for the forgings & bars of all valves with 60 Kg/cm² & higher ratings.
- iv) Hydrostatic tests as per ANSI B 16.34 prior to seat leakage tests.
- v) Valve closure and seat leakage tests as per ANSI B 16.104 / FCI-70.2.

4.3.2 Pneumatic Actuators

Functional test of actuator and each accessory.

4.3.3 Electric Actuator

- i) Routine tests on motors as per IS: 325.
- ii) Functional test on actuator and each accessory.
- iii) Insulation resistance and high voltage test.
- iv) Stall current & Stall torque test.
- v) Output shaft speed and torque of actuator and corresponding current tests.


4.3.4 Control valve with Actuator & Accessories fully assembled

- i) Functional tests of control valve operation along with actuator & accessories.
- ii) Dimension checks.

4.3.5 Type tests or Test Reports

- i) Valve lift vs. Flow test (**Cv Test**)
- ii) Degree of protection tests for the enclosures
- ii) Temperature rise test (**applicable for Electrical Actuator only**).
- iii) Type test for motor as per IS: 325.

4.4 Inspection will be conducted by BHEL and/or the authorised representatives as per the agreed inspection schedule. The inspection schedule will be submitted by the bidder, for BHEL's approval at contract stage. The cost of all tests and inspections will be deemed to have been included in the bid. For all the type tests covered under 4.3.5 above, "Type Test Certificates" as per agreed Quality Plan shall be furnished. In the absence of the same, such Type Tests shall be arranged at the Vendor's works in the presence of BHEL and/or the authorised representatives or in independent Test House/Laboratory approved by BHEL.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II	B
		SECTION D	
		REV. NO.	05 D ATE : 15/05/2007
		SHEET	10 OF 11

4.5 The Standard QP is included in this specification to enable bidder to understand the extent of inspection and testing requirements to execute this job. The successful bidder has to follow the agreed QP, taking care of customer requirements mentioned in Sec -C and submit QP for final approval by BHEL / Customer.

5.0 SPARES AND CONSUMABLES

5.1 Commissioning Spares and consumables

As part of the main equipment supply, the bidder shall supply all commissioning spares and consumables required during Start-up,

5.2 Mandatory Spares

The bidder shall offer along with main offer, the Mandatory Spares as specified in Volume IIB Section-C of the specification. The Mandatory Spares offered shall be of the same make and type as the main equipment.

5.3 Recommended Spares

The bidder shall furnish a list of Recommended Spares along with the normal service expectancy period and frequency of replacement; quantities recommended for 3 years operation along with unit rate against each item to enable BHEL / BHEL's Customer to place a separate order later, if required.

5.4 Special Tools & Tackles

The bidder shall furnish a list of Special Tools & Tackles included in the bid.

6.0 DRAWINGS AND DOCUMENTS

6.1 The bidder shall furnish the following documents in required number of copies along with the bid:

6.1.1 Data sheet-B, completely filled-up along with all enclosures.

6.1.2 Wiring diagrams for Electrical Actuators.

6.1.3 Hook up diagrams of Control Valve with Actuator & accessories.

6.1.4 Valve & actuator assembly dimensional drawings with weights.

6.1.5 Quality Plan


6.1.6 All relevant Catalogs with detailed technical information.

6.1.7 Bar-chart to indicate the time schedule for procurement, manufacture, testing and despatch.

6.2 The successful bidder shall furnish the following documents in required number of copies to BHEL during the contract stage:

6.2.1 For approval

i) Dimensional drawings.

	SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)	SPECIFICATION NO.: PES – 145 – 06	
		VOLUME II B	
		SECTION D	
		REV. NO. 05 D	ATE : 15/05/2007
		SHEET 11	OF 11

- ii) Installation drawings with overall dimensions of the completed equipment and clearances for operation and maintenance.
- iii) Data sheet-C, completely filled-up along with all the enclosures including the sizing calculations & noise calculations.
- iv) Quality Plan.
- v) Test Certificates.

6.2.2 Final / As-built Drawings

Final / As-built drawings / CDs in required number of copies shall be submitted.

6.3 Operation & Maintenance Manuals

O&M Manuals in required number of copies shall be submitted. O & M manuals shall also contain storage and commissioning instructions.

7.0 MARKING AND PACKING

7.1 Marking

A stainless steel metal nameplate should be permanently fixed on each equipment giving its tag number and technical specifications.

7.2 Packing

All equipment / materials shall be suitably packed and protected for the entire period of dispatch, storage and erection against impact, abrasion, corrosion, incidental damage due to vermin, sunlight, high temperature, rain, moisture, humidity, dust, sea water spray (where applicable) as well as rough handling and delays in transit and storage in open.

55

8.0 APPLICABLE DATA SHEET FORMS

This document shall be read with one or more of the following data sheet forms :

- Data sheet A&B for Control Valve with Pneumatic Actuator : Data sheet no. PES-145-06-DS1-1
- Data sheet C for Control Valve with Pneumatic Actuator : Data sheet no. PES-145-06-DS2-1
- Data sheet A&B for Control Valve with Electric Actuator : Data sheet no. PES-145-06-DS3-1
- Data sheet C for Control Valve with Electric Actuator : Data sheet no. PES-145-06-DS4-1

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-1104A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 53	OF 87

SECTION – D

SPECIFICATION FOR MICROPROCESSOR BASED ELECTRONIC POSITIONER (SMART) (PES – 145 – 06A)



SPECIFICATION FOR MICROPROCESSOR BASED ELECTRONIC POSITIONER (SMART)

SPECIFICATION NO.: PES – 145 – 06A

VOLUME

SECTION

REV. NO. 01

DATE : 30.09.2009

SHEET 1 OF 3

1.0 Electrical :

Input Signal	4-20mA
Power Supply	Loop Powered from the output card of Control System (12-30 V DC)
Hart Protocol	Compatibility for Remote Calibration & Diagnostic (Super-Imposed HART Signal on Input Signal to positioner (4-20mA)
Valve Position Feedback	4-20mA output signal for Position Feedback is to be provided to control system.

2.0 Environment :

Operating Temperature	(-) 30 To 80 Deg.C
Humidity	0-95%
Protection Class	IP-65 (Minimum)

3.0 Diagnostic Features :

Diagnostic / Test Features (to be available in Smart Positioner and shall be accessible through any HMS software)	Minimum Diagnostic Features Like <ul style="list-style-type: none"> • Measurement of Valve positioning timing, • Detection of actuator leakage, • Display of fault alarm. • Logging of alarms and history. • Valve friction/jamming detection. • Detection of valve wear & tear, • Valve stroke length and timing.
	Advanced Diagnostic Features Like (OPTIONAL, if specified in customer's specification) <ul style="list-style-type: none"> • On line partial closure test. • Valve signature analysis (online graphical/tabular representation of input signal Vs valve travel). • Step response test.

4.0 Software :

Software (to be supplied alongwith smart positioner)	<ul style="list-style-type: none"> • Windows based software to meet the requirement for configuration, diagnostics, calibration and testing of Valve and actuator. • Easily up-gradable with same hardware and compatible with any Hart Management Systems (HMS). • Shall be capable to cater to all the tags in the specification at the same time.
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SPECIFICATION FOR MICROPROCESSOR BASED ELECTRONIC POSITIONER (SMART)

SPECIFICATION NO.: PES – 145 – 06A

VOLUME

SECTION

REV. NO. 01

DATE : 30.09.2009

SHEET 2 OF 3

5.0 Hardware :

Hardware (As required)	1. PC with software for configuring and accessing diagnostic features of the positioners.
	2. Multiplexers for interfacing smart positioner with PC.
	3. Communication cable for interconnecting multiplexers with PC.
	4. RS232/RS485 converter (if required)

Note : Power supply for Multiplexer shall be arranged by the owner.

6.0 Valve Action :

Valve Action	Direct & Reverse. (Same positioner for Single Acting or Double Acting And no separate relays required for changing from Single acting to double).
	During Failure of input Electrical signal (4-20 mA), valve to attain fail Freeze position without any external hardware. (Sol valve, Power Supply etc.)

7.0 Flow Characterization :

Flow Characterization	Possible to fit valve characteristic curve linear & Equal percentage
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8.0 Performance:

Characteristic Deviation	<=0.75% of span
Ambient temp effect	<=0.01%/Deg C or better.
Dead Band	Adjustable 0.1 to 10%.
Scan Time	10ms
Resolution	<=0.05%
Sensitivity/Linearity	0.3-0.4% of FS
Repeatability	0.32% of FS

9.0 Test Certificates:

Test Certificates/Test Reports for degree of protection, Accuracy and calibration test (as a minimum) to be submitted as per Manufacture Standard / Relevant Standard.

10.0 EMC & CE compliance

International Standard Like EN/IEC.

To EN 50081-2 & EN 50082 or equivalent



SPECIFICATION FOR MICROPROCESSOR BASED ELECTRONIC POSITIONER (SMART)

SPECIFICATION NO.: PES – 145 – 06A

VOLUME

SECTION

REV. NO. 01

DATE : 30.09.2009

SHEET 3 OF 3

11.0 Accessories

In Built Operator Panel	Display with push buttons for Configuration and display on the positioner itself
Hand Held Hart Calibrator (Optional)	Universal Hart Calibrator To Be Provided, One Per Unit.
Press Gauge Block	For Supply & Output Pr., Filter Regulator Other Accessories Shall Be Provided As per Control valve hook-up diagram.
Electrical cable entry	½ - NPT, side or bottom entry to avoid water Ingress.



TECHNICAL SPECIFICATION FOR

CONTROL VALVES WITH ACCESSORIES

(Pneumatically Operated)

2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B

SECTION D

REV. NO. 00

DATE 18/11/2013

SHEET 57 OF 87

SECTION-D

DATA SHEETS - A&B

BHEL PEM	DOCUMENT TITLE	DOCUMENT NUMBER
	DATA SHEET FOR CONTROL VALVES	REVISION 00 DATE 18/11/2013 NUMBER
	2x660MW RAGHUNATHPUR STPP ST-II	SHEET 58 OF 87

<u>INDEX</u>			
S.No.	SERVICE	Qty. / Unit	Qty. for 2 Units
1.	Low Load Feed Control (FDV-14)	01	02

BHEL PEM	DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR)	SPECIFICATION NO.:	
		VOLUME	
		SECTION	
		REV. NO.	DATE :
		SHEET	OF
Tag No. : FDV-14... Qty.: ...1 per Unit ... (FOR SEVERE APPLICATION)			
Date Sheet No. PES-145-06-DS1-0 DATA SHEET – A & B			
DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)			DATA SHEET – B (TO BE FILLED UP BY BIDDER)
GENERAL*	PROJECT	DVC-2X660MW RAGHUNATHPUR; TG PACKAGE	
	SERVICE	LOW LOAD FEED CONTROL	
	LOCATION	<input checked="" type="checkbox"/> INDOOR <input type="checkbox"/> OUTDOOR	
	DUTY	<input type="checkbox"/> ON/OFF <input checked="" type="checkbox"/> MODULATING	
	PIPE SIZE (inlet / outlet)	355.6 x 64 355.6 x 64	
	PIPE MATERIAL (inlet / outlet)	SA 106 GR C SA 106 GR C	
BODY*	MODEL NO.	Bidder to specify	
	TYPE OF BODY: GUIDING : NO. OF PORTS	<input checked="" type="checkbox"/> GLOBE <input type="checkbox"/> ANGLE <input type="checkbox"/> TOP <input checked="" type="checkbox"/> CAGE ONE	
	BODY SIZE: PORT SIZE: DESIGN CV	Bidder to specify	
	END CONNECTION & RATING (ANSI)	<input checked="" type="checkbox"/> BWE <input type="checkbox"/> SWE <input type="checkbox"/> FLANGED	
	BODY MATERIAL	<input type="checkbox"/> A216 WCB <input checked="" type="checkbox"/> A217 WC9 <input type="checkbox"/> SS <input type="checkbox"/> A217 CS	
		<input type="checkbox"/> A351 CF8M	
	PACKING: MATERIAL SINGLE / DOUBLE	<input type="checkbox"/> PTFE <input checked="" type="checkbox"/> GRAFOIL <input type="checkbox"/> DOUBLE <input checked="" type="checkbox"/> SINGLE	
	BONNET TYPE	<input type="checkbox"/> STD <input type="checkbox"/> EXTENDED <input type="checkbox"/> FINNED	
	TRIM FORM	<input type="checkbox"/> LINEAR <input checked="" type="checkbox"/> EQ. PERCENTAGE	
		<input type="checkbox"/> QUICK OPEN (ON/OFF)	
	TRIM MATERIAL: SEAT PLUG	17-4 PH SS 17-4 PH SS	
	: CAGE GUIDE BUSH	17-4 PH SS 17-4 PH SS	
	FLOW	<input type="checkbox"/> BELOW SEAT <input type="checkbox"/> ABOVE SEAT	
	OUTLET VELOCITY	<input type="checkbox"/> < 7 M/SEC (WATER) <input type="checkbox"/> MAC NO. < 1/3(STM)	
	REQUIRED LEAKAGE CLASS	<input type="checkbox"/> II <input type="checkbox"/> III <input checked="" type="checkbox"/> IV <input type="checkbox"/> V <input type="checkbox"/> VI	
	NOISE LEVEL (dBA) (spec. 3.1.14)	LESS THAN 85 dBA	
	VACUUM SERVICE	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	
	ANTI CAVITATION TRIM	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
PNEUMATIC ACTUATOR	MODEL NO. & SIZE	Bidder to specify	
	CLOSE AT : OPEN AT (KG/CM2g)	1.0 0.2	
	*TRAVEL TIME FOR OPEN TO CLOSE, CLOSE TO OPEN	< 10 sec	
	*VALVE POSN. ON SIGNAL AIR FAILURE	<input checked="" type="checkbox"/> TO OPEN <input type="checkbox"/> STAYPUT <input type="checkbox"/> TO CLOSE	
	*VALVE POSN. ON SUPPLY AIR FAILURE	<input checked="" type="checkbox"/> STAYPUT	
ACCESSORIES	POSITIONER(SMART)	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	AIR FILTER REGULATOR	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	AIR LOCK RELAY	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	POSITION LIMIT SWITCH	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	POSITION TRANSMITTER	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	SOLENOID VALVE	<input type="checkbox"/> REQUIRED <input checked="" type="checkbox"/> NOT REQUIRED	
	E/P CONVERTER	PART OF POSITIONER	
	JUNCTION BOX	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED	
	HAND WHEEL (SIDE MOUNTED)	<input checked="" type="checkbox"/> REQUIRED	
	LOCAL POSITION INDICATOR	<input checked="" type="checkbox"/> REQUIRED	

BHEL PEM	DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR)						SPECIFICATION NO.:		
							VOLUME		
							SECTION		
							REV. NO.		DATE :
							SHEET		OF
Tag No. :...FDV-14... Qty.: ...1 per Unit ... Date Sheet No. PES-145-06-DS1-0									
DATA SHEET – A & B									
DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)							DATA SHEET – B (TO BE FILLED UP BY BIDDER)		
PERFORMANCE OF VALVE	LINEARITY HYSTERESIS SENSITIVITY ACCURACY (OVERALL)			$\pm 1\%$ $\pm 1\%$ $\pm 0.5\%$ $\pm 1\%$				
SERVICE CONDITION*	SL. No. +	LOAD	FLOW (T/HR)	INLET PR. KG/CM2(A)	OUTLET PR. KG/CM2(A)	TEMP DEG (C)	CALC ULATED CV	% VLV LIFT	VLV O/L VELOCITY
	1.	5% MCR (MIN.SPEED)	106	32.6 (TDBFP) 50 (MDBFP)	18	111			
	2.	35% MCR	681	113	108	151			
	3.	15% MCR	292	80.2	75.2	111			
	4.	25% MCR	486.3	120.4	115.4	111 TO 138			
	5.	40% Boiler Min R/c	778	124.5	119.5	151			
	6.	40% Boiler Min R/c	778	77.7 (TDBFP) 90 (MDBFP)	20	111			
	VALVE TYPE						<input type="checkbox"/> CAVITATION <input type="checkbox"/> FLASHING <input type="checkbox"/> HIGH DP		
* MAX SHUT OFF PRESS (KG/CM2g) 470 # * BODY DESIGN : PRESS (KG/CM2g) TEMP (DEG C) 470 # 200 * IBR FORM III-C <input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED								
TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) Kg								
NOTES: 1. + DESIGN CV SHALL BE BASED ON SERVICE CONDITIONS INDICATED AT SL. NO. <u> 2 </u> AND SHALL BE CHECKED FOR ALL OTHER CONDITIONS AS PER SPECIFICATION CLAUSE NUMBER 3.1.7. 2. # DESIGN PRESSURE SUBJECT TO NTPC APPROVAL.									

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-1104A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 61 OF 87	

SECTION – D

DATA SHEETS – ACCESSORIES FOR CONTROL VALVES



**TECHNICAL SPECIFICATION FOR
CONTROL VALVES WITH ACCESSORIES
(pneumatically operated)**

2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104A

VOLUME II B

SECTION D


REV. NO. 00


DATE : 18/11/2013

SHEET 63 OF 87

SECTION-D

DATA SHEETS -C

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPECIFICATION NO PE-TS-392-145-II04A	
			VOLUME II-B	
			SECTION D	
			REV. NO. 00	DATE: 18/11/2013
			SHEET 64 OF 87	
			NAME	
			SIGNATURE	
			DATE	
Tag No..... Quantity.....			Data Sheet No. PES-145-06-DS2-0	
DATA SHEET C				
DATA SHEET – C FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY THE BIDDER AFTER THE AWARD OF CONTRACT)				
GENERAL	PROJECT			
	SERVICE			
	LOCATION			
	DUTY			
	PIPE SIZE (inlet / outlet)			
	PIPE MATERIAL (inlet / outlet)			
BODY	MODEL NUMBER			
	TYPE OF BODY : GUIDING : NO. OF PORTS			
	BODY SIZE : PORT SIZE : DESIGN CV			
	END CONNECTION & RATING (ANSI)			
	BODY MATERIAL			
	PACKING MATERIAL SINGLE / DOUBLE			
	BONNET TYPE / MATERIAL			
	TRIM FORM			
	TRIM MATERIAL : SEAT PLUG			
	TRIM MATERIAL : CAGE GUIDE			
	FLOW			
	OUTLET VELOCITY			
	REQUIRED LEAKAGE CLASS			
	NOISE LEVEL (dBA) (Spec. 3.1.14)			
	VACUUM SERVICE			
	ANTI CAVITATION TRIM			
PNEUMATIC ACTUATOR	MODEL NO. & SIZE			
	CLOSE AT : OPEN AT (Kg / Cm ² g)			
	TRAVEL TIME FOR OPEN TO CLOSE, CLOSE TO OPEN			
	VLV POSN. ON SIGNAL ELEC FAILURE			
	VALVE POSN. ON SUPPLY AIR FAILURE			
ACCESSORIES	POSITIONER			
	AIR FILTER REGULATOR			
	AIR LOCK RELAY			
	POSITION LIMIT SWITCH			
	POSITION TRANSMITTER			
	SOLENOID VALVE			
	E / P CONVERTER			
	JUNCTION BOX			
	HAND WHEEL (SIDE MOUNTED)			
	LOCAL POSITION INDICATOR			
	ELECTRO PNEUMATIC POSITIONER			
PRESSURE GAUGES				

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO PE-TS-392-145-II04 A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 65 OF 87	

Tag No..... Quantity.....				Data Sheet No. PES-145-06-DS2-0					
DATA SHEET C									
DATA SHEET – C FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY THE BIDDER AFTER THE AWARD OF CONTRACT)									
PERFORMANCE OF VALVE	LINEARITY								
	HYTERSIS								
	SENSITIVITY								
	ACCURACY								
SERVICE CONDITION*	SL.+ NO.	LOAD	FLOW (T/HR)	INLET PR. (KG/CM² (A))	OUTLET PR. (KG/CM² (A))	TEMP DEG. C	CALCULATED CV	% VALVE LIFT	VALVE O/L VELOCITY
VALVE TYPE									
* MAX SHUT OFF PRESS ((KG/CM ² g)									
* BODY DESIGN : PRESS ((KG/CM ² g) TEMP (DEG. C)									
* IBR FORM III-C									
TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) KG.									



TECHNICAL SPECIFICATION FOR
CONTROL VALVES WITH ACCESSORIES

(Pneumatically Operated)
2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B


SECTION D

REV. NO. 00 DATE : 18/11/2013

SHEET 65 OF 87

SECTION-D

QUALITY PLAN

 PEM :: C&I		STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)						QUALITY PLAN NO.: PE-QP-999-145-I 006								
								VOLUME			IIB					
								SECTION			D					
								REV. NO.			06			DATE: 05.09.2013		
								SHEET			1			OF 7		
Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency \$			Remarks				
									P	W	V					
1.0	MATERIAL															
1.1	Body & Bonnet casting / forgings, plug, valve stem, seat ring/cage.	1. Physical, Chemical properties	MA	Physical, Chemical tests	One/ Heat(HT Batch)	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Test Certificate	3	---	2,1					
		2. Heat Treatment	MA	Review of H.T. Chart	Each H.T.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Test Certificate	3/2	2	1	IBR Certification (if applicable) to be verified by BHEL				
		3. Internal quality of castings	MA	RT for Body & UT for Bonnet(NDT)	100%	ASME B 16.34	ASME B 16.34	Test Report / FILM	3/2	2	1	Only for rating ANSI 900 and above. Applicable for Body and Bonnet only. For Lower rating only if called for in specification.				
		4. Surface Quality	MA	1. Visual 2. MT/PT	100% 100%	MSS-SP-55 ASME B 16.34	MSS-SP-55 ASME B 16.34	Test Certificate Test Certificate	3/2	---	2,1					
									3	2	1	After Machining on machined surface only				


LEGEND: * CR - Critical characteristics
MA - Major characteristics
MI - Minor characteristics

\$ P - Agency Performing the Test.
W - Agency Witnessing the Test.
V - Agency Verifying the Test.


1 - BHEL
2 - Vendor
3 - Sub-vendor


PT - Dye penetrant Test
MT- Magnetic Test

RT- Radiographic Test
UT - Ultrasonic Test

<div></div> <div>PEM :: C&I</div>		STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)										QUALITY PLAN NO.: PE-QP-999-145-I 006				
		VOLUME		IIB		SECTION		D		REV. NO.		06		DATE: 05.09.2013		
		SHEET		2		OF		7								
		Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency \$			Remarks		
											P	W	V			
		5. Pressure test for shell	MA	Hyd. Test	100%	ISA-S-75.19/ ASME B 16.34	ISA-S-75.19/ ASME B 16.34	Test Certificate	2	2	1	1	For Body & Bonnet after machining			
1.2	Diaphragm	1. Surface Quality	MA	Visual	100%	Mfr. standard	Mfr. standard	Test Certificate	3/2	---	2,1	2,1				
		2. Hardness	MA	Measurement	100%	Mfr. standard	Mfr. standard	Test Certificate	3/2	---	2,1	2,1				
		3. Endurance / Life cycle	MA	Cyclic test 10,000 cycles	One / Type	10,000 cycles/ Mfr. standard.	No damage	Test Certificate	3/2		2,1	2,1				
1.3	Spring	1. Composition	MA	Chemical-Analysis	One sample/ Heat	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	2,1				
		2. Mech. Properties	MA	Mech. Test	One sample/ Heat	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	2,1				
		3. Performance	MA	1. Stiffness ratio 2. Scrapping 3. Cyclic test (Endurance) 4. Dimension (Measurement)	100% 100% One / type One sample/ Lot	Material spec. / Mfr. standard 10,000 cycles Mfr. standard	Material spec. / Mfr. standard Appd Drg	Test Certificate Test Certificate Test Certificate Record	3 3 3 3	--- --- --- ---	2,1 2,1 2,1 2,1	2,1 2,1 2,1 2,1				

LEGEND: * CR - Critical characteristics MA - Major characteristics MI - Minor characteristics		\$ P - Agency Performing the Test. W - Agency Witnessing the Test. V - Agency Verifying the Test.	PT - Dye penetrant Test MT- Magnetic Test	RT- Radiographic Test UT - Ultrasonic Test	1 - BHEL 2 - Vendor 3 - Sub-vendor
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 PEM :: C&I		STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)										QUALITY PLAN NO.: PE-QP-999-145-I 006									
												VOLUME		IIB							
												SECTION		D							
												REV. NO.		06		DATE: 05.09.2013					
												SHEET		3		OF		7		Format of Records	
Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	P	W	V											
1.4	Electrical items [Limit switches, Solenoids, Position Transmitter(if provided externally)]	1. Routine Test	MA	HV, IR, Continuity function	100%	Rele. Standards	Rele. Standards	3	---	2,1	In case TC is not available, Actual test shall be conducted										
		2. Degree of protection	MA	IP/NEMA Tests	One sample / type	Approved Data sheet	Approved Data sheet	3	---	2,1											
1.5	Pressure Gauges	1. Performance	MA	Review of calibration certificates	100%	Mfr. Standard	Mfr. Standard	3	---	2,1											
		2. Marking	MA	Visual	100%	Mfr. standard	Mfr. standard	3	---	2,1											
2.0	IN PROCESS INSPECTION																				
2.1	After machining, i, Body ii Bonnet iii Plug iv Valve Stem v seat ring/cage	1. Surface flaws	MA	Visual & MT/PT	100% (on accessible surfaces)	ASME B 16.34	ASME B 16.34	2	---	1	Butt weld ends shall be included.										
		2. Dimensional checks	MA	Measurement	100%	Mfr. Standard	Mfr. Standard	2	---	1											
		3. Hard facing (wherever applicable)	MA	Hardness Measurement	One sample/Lot	Mfr. Standard	Mfr. Standard	2	---	1											
2.2	Lapping	Machining surface contact	MA	Blue Matching	One sample/lot	-----	Proper Physical Contact	2	---	---											
3.0	TESTS ON COMPLETED VALVE																				
LEGEND: * CR - Critical characteristics MA - Major characteristics MI - Minor characteristics														\$ P - Agency Performing the Test. W - Agency Witnessing the Test. V - Agency Verifying the Test.				1 - BHEL 2 - Vendor 3 - Sub-vendor			

 PEM :: C&I		STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)						QUALITY PLAN NO.: PE-QP-999-145-I 006				
Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency \$			Remarks
									P	W	V	
3.1	Actuator Chamber	Leakage & Strength	MA	Pneumatic test	100%	Mfr. Standard	No Leakage	Test Certificate	2	1	1	Refer Note-4
3.2	Body	Leakage and Pressure test (Body Mount Leakage)	MA	Hydro test	100%	ISA - S-75.19	No Leakage	Test Certificate	2	1	1	Refer Note-4
3.3	Seat leakage test for completed valve	Seat Leakage	MA	Pneumatic Test	100%	FCI-70.2	FCI-70.2	Test Certificate	2	1	1	Refer Note-4
4.0	OPERATION TEST ON COMPLETED VALVE (Final inspection)	1. Valve Travel	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		2. Opening/Closing time	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		3. Linearity/cam characteristic	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		4. Repeatability	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		5. Hysteresis	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		6. Sensitivity	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		7. Accuracy (Overall)	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		8. Control Valve characteristics / CV Test	MA	♦ Measurement (Press. vs. discharge and discharge vs. opening 0-100% in steps of 10%)	One per type	As per specs/ Approved drg. / data sheet	As per specs/ Approved drg. / data sheet	Test Certificate	2	--	1	♦ Size = Body & port size Or Body size & CV for non std port. Refer Note 1.

LEGEND: *		CR - Critical characteristics	RT- Radiographic Test	PT – Dye penetrant Test	\$ P - Agency Performing the Test.	1 - BHEL
	MA - Major characteristics	UT – Ultrasonic Test	MT- Magnetic Test	W - Agency Witnessing the Test.	2 - Vendor	
	MI - Minor characteristics			V - Agency Verifying the Test.	3 - Sub-vendor	

QUALITY PLAN NO.:	PE-QP-999-145-I 006
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SECTION D


REV. NO.	06	DATE: 05.09.2013
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SHEET 5 OF 7

5.0 AUXILIARY ITEMS (Performance test of auxiliary items shall be performed on the completely assembled valve)

5.1	Positioner	Overall leakage after assembly including Nozzles leakage	MA	Leak Test (in the steady state input signal)	100 %	Mfr. Standard	No leakage	Test Certificate	3/2	---	1	Overall leakage including tubing
5.2	Air filter regulator	1. Normal air consumption	MA	Measurement	Each type	Mfr. Standard	No leakage	Test Certificate	3/2	---	1	
		2. Overall leakage	MA	Visual (soap solution)	100 %	Mfr. Standard	No leakage	Test Certificate	3/2	---	1	
5.3	Air lock relay	Performance Test	MA	Leakage test	100%	Mfr. Standard	No leakage	Test Certificate	3/2	---	1	
5.4	Electronic position transmitter(not applicable if provided integral to smart positioner)	1. Accuracy	MA	Operation	100%	Approved data sheet /	Approved data sheet /	Test Certificate	2	1	1	

1 - BHEL
2 - Vendor
3 - Sub-vendor

 PEM :: C&I		STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)							QUALITY PLAN NO.: PE-QP-999-145-I 006					
		Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency \$			Remarks
											P	W	V	
									VOLUME	IIB				
									SECTION	D				
									REV. NO.	06	DATE: 05.09.2013			
									SHEET	6	7			
5.5	Current to Pneumatic converter(not applicable for smart positioner)	1. Physical Verification Make/Model	MA	Visual	100%	Approved drg. / data sheet	Approved drg. / data sheet	Approved drg. / data sheet	Test Certificate	2	---	2,1		
		2. Degree of Protection	MA	IP/NEMA test	Each type	Relevant Standard	Relevant Standard	Relevant Standard	Test Certificate	3	---	2,1		
		3. Linearity	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2	---	1		
		4. Hysteresis	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2	---	1		
5.6	Smart Positioner (As Applicable)	1. Physical Verification Make/Model	MA	Visual	100%	Approved drg. / data sheet	Approved drg. / data sheet	Approved drg. / data sheet	Test Certificate	2	---	2,1		
		2. Degree of Protection	MA	IP/NEMA test	Each type	Relevant Standard	Relevant Standard	Relevant Standard	Test Certificate	3	---	2,1		
		3. Linearity	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2	---	1		
		4. Hysteresis	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2	---	1		
		5. Calibration with Hand Held Communicator	MA	Measurement	Each type	Approved data sheet / Mfr. Standard	Approved data sheet / Mfr. Standard	Approved data sheet / Mfr. Standard	Test Certificate	2	1	1		
6.0	PAINTING	Soundness of Painting	MA	Visual and Measurement	100%	BHEL specn. / Mfr. Standard	BHEL specn. / Mfr. Standard	BHEL specn. / Mfr. Standard	Inspection Report	2	---	---	Refer Note-2	
7.0	PACKING	Soundness of Packing against transit damage	MA	Visual	100%	Mfr. Standard	Mfr. Standard	Mfr. Standard	Inspection Report	2	---	---	Refer Note-3	
LEGEND: * CR - Critical characteristics MA - Major characteristics MI - Minor characteristics														
\$ P - Agency Performing the Test. W - Agency Witnessing the Test. V - Agency Verifying the Test.														
1 - BHEL 2 - Vendor 3 - Sub-vendor														

 PEM :: C&I	STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)						QUALITY PLAN NO.: PE-QP-999-145-J 006				
							VOLUME		IIB		
							SECTION		D		
							REV. NO.		06		
							SHEET		7 OF 7		
Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency \$ P W V		Remarks

NOTES:

1. In case valid CV test certificate for a similar control valve(Same type, Same size, Same CV) is not submitted to BHEL by the vendor, CV test shall be conducted at FCRI/Any govt. approved laboratory/ BHEL approved Laboratory.
2. In the absence of BHEL spec. for painting, vendor to obtain BHEL's approval on their painting specification / procedure.
3. Sea worthy packing shall be provided, if applicable.
4. The quantum of check shall be 100% for manufacturer and 10% for BHEL/BHEL nominated inspection agency.
5. IBR certificates in Form III-C shall be submitted if called for in the specification/datasheet.
6. Copies of all TC's(Test Certificates) for materials duly correlated with Heat Nos., TC's for electrical items and mechanical tests(Leak/Operation) shall be submitted to BHEL for verification and acceptance.

LEGEND:	* CR	- Critical characteristics	RT- Radiographic Test	PT – Dye penetrant Test	\$ P	- Agency Performing the Test.	1 - BHEL
	MA	- Major characteristics	UT – Ultrasonic Test	MT- Magnetic Test	W	- Agency Witnessing the Test.	2 - Vendor
	MI	- Minor characteristics			V	- Agency Verifying the Test.	3 - Sub-vendor



TECHNICAL SPECIFICATION FOR
CONTROL VALVES WITH ACCESSORIES
(Pneumatically Operated)
2x660MW RAGHUNATHPUR STPP ST-II

SPEC NO.: PE-TS-392-145-I 104 A

VOLUME II B

SECTION D

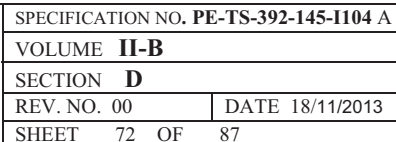
REV. NO. 00


DATE : 18/11/2013

SHEET 71 OF 87

SECTION-D


BILL OF QUANTITY



	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPECIFICATION NO. PE-TS-392-145-I104 A	
			VOLUME II-B	
			SECTION D	
			REV. NO. 00	DATE 18/11/2013
			SHEET 73 OF 87	


BILL OF QUANTITY

[B]	¼" COPPER TUBING (PVC COATED) (To be supplied Loose)		25 METERS	50 METERS
[C]	FITTINGS: (To be supplied Loose)	(i) BRASS FITTING for Connection to Air Filter Regulator	1 Lot	2 Lot
		(ii) BRASS FITTING for Connection to Air Lock Relay	1 Lot	2 Lot
		(iii) BRASS FITTING for Connection to IA Header isolation valve	1 Lot	2 Lot
		(iv) BRASS EQUAL TEE	1 Lot	2 Lot
[D]	SOFTWARE & ACCESSORIES			
1	VALVE CONFIGURATION,DIAGNOSTIC, CALIBRATION AND TESTING SOFTWARE		1 Set	2 Sets.

	<p>TECHNICAL SPECIFICATION FOR</p> <p>CONTROL VALVES WITH ACCESSORIES</p> <p><i>(Pneumatically Operated)</i></p> <p>2x660MW RAGHUNATHPUR STPP ST-II</p>	SPEC NO.: PE-TS-392-145-I 104A	
		VOLUME II B	
		SECTION D	
		REV. NO. 00	DATE : 18/11/2013
		SHEET 74 OF 87	

SECTION-D

SPARES

	2 X 660MW MODA STPP ST-II TECHNICAL SPECIFICATION FOR CONTROL VALVES WITH PNEUMATIC 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-I 104A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE:
		SHEET 75	OF 87

[A] LIST OF COMMISSIONING SPARES

S.No.	ITEM DESCRIPTION	QUANTITY REQUIRED
1	Gaskets	One (1) set with each control valve
2	Gland Packings	One (1) set with each control valve

[B] LIST OF MANDATORY SPARES


S.No.	ITEM DESCRIPTION	QUANTITY
1	Position Feedback Transmitter	10% or 2 nos. for each type of CV whichever is more.(1 LOT)
2	Trim (Plug & stem assembly, seat rings, guide bushings etc.)	1 Set for each type of valve. Cage is not applicable.
3	Actuator Diaphragm	100% of each type, make etc. (1 LOT)
4	Seals	100% of each type, make etc. (1LOT)
5	O rings	100% of each type, make etc. (1LOT)
6	Pressure Guages of all types, make, rating etc.	10% or 2 Nos. of each type whichever is more. (1LOT)
7	Solenoid Valves	10% or 2 nos. of each type whichever is more. (1LOT)
8	Positioner Unit	20% or 2 nos. of each type whichever is more. (1LOT)
9	Pneumatic and electro-hydraulic actuator assembly	10% or 2 Nos. of each type,model and rating ,whichever is more (1LOT)

[C] RECOMMENDED SPARES

Bidder to offer recommended spares as per their recommendation (List to be attached).

NOTES :

Wherever % is indicated, the quantity shall be calculated for % of supply for total quantity of 2 units of 2x660MW, unless otherwise specified. The quantity to be reckoned for % indicated shall be rounded off to the next higher whole number. For example if the % of total quantity arrived is 0.2, the quantity to be supplied shall be 1 and if the % of total quantity is 5.1, the quantity to be supplied shall be 6.

	<p><i>TECHNICAL SPECIFICATION FOR</i></p> <p><i>CONTROL VALVES WITH ACCESSORIES</i></p> <p><i>(Pneumatically Operated)</i></p> <p>2x660MW RAGHUNATHPUR STPP ST-II</p>	SPEC NO.: PE-TS-392-145-I 104 A	
		VOLUME II B	
		SECTION D	
		REV. NO. 00	DATE : 18/11/2013
		SHEET 76	OF 87

SECTION-D

PAINTING



TECHNICAL REQUIREMENTS

15.07.00

Primer/Painting Schedule

Sl. No	Description	Surface Preparation	Primer Coat			Intermediate Coat			Finish Coats			Total Min. Painting DFT (Microns)	Colour Shade
			System	Coat	Min. DFT / coat (Microns)	System	Coat	Min. DFT/ Coat (Microns)	System	Coat	Min. DFT/ Coat (Microns)		
1.	All insulated Pipings, fittings/ components, Pipe clamps, Vessels/Tanks, Equipments etc.	SP3/SP4	PS 9*	1 20	-	-	-	-	PS9*	1 20	-	40	As per NTPC Colour shade/ coding scheme
2.	All un-insulated Pipings, fittings/ components, Pipe clamps, Vessels/Tanks, Equipments etc.	SP3/SP4 PS	5	2	25	-	-	-	PS 4	3 \$	35 \$	155 \$	
		SP3/SP4	PS 9*	1 20	-	-	-	-	PS9*	1 20	-	40	
		SP3/SP4	PS9*	1 20	-	-	-	-	PS9*	1 20	-	40	
3 C	constant Load Hanger (CLH), Variable Load Hanger (VLH) and other supports	SP4* PS	19	1	40	-	-	-	PS17	1	30	70	
4.	Valves												
	Cast /Forged	SP1/SP2/SP3	PS9	1	20	-	-	-	PS9	1	20	40	
	Design temperature <95 °C												

MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE	TECHNICAL SPECIFICATION SECTION - VI PART-B	A-10 POWER CYCLE PIPING	PAGE 40 OF 41
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TECHNICAL REQUIREMENTS

	Design temperature 95 °C-200 °C	SP1/SP2/SP3	PS 9*	1 20	-	-	PS9*	1 20	40	
	Design temperature > 200 °C	SP1/SP2/SP3	PS9*	1 20			PS9*	1 20	40	
5. A	II Structural Steel components	Outside TG building and in SG envelope	rganic Ethyl Zinc Silicate	1 75	PS18	1 75	a)Epoxy coat b)Final coat of paint PS17	2 1	35 30	250
		Within TG building	-do-	1	35	PS18	a)Epoxy coat b)Final coat of paint PS17	2 1	25 30	150
6. Weld Edges		SP6 (Hand cleaning by wire brushing)	PS13 (Weldable primer)	1	25	-	-	-	-	-
\$ The first 2 finished coats (total min.DFT of 70 microns) shall be done at shop and the 3 rd finish coat (min.DFT 35 Microns) shall be applied at site.										

16.00.00

Testing Requirements:

The detailed testing requirements for power cycle piping and its components are given in the subsection for Quality Assurance(QA) .The requirements pertaining to testing given in this subsection if in variance with that given in QA subsection, then the more stringent of the two shall be followed.

MOUDA STPP-II (2X660MW) / SOLAPUR STPP (2X660MW) / NABINAGAR STPP (3X660MW) / MEJA TPP (2X660MW) / RAGHUNATHPUR TPP-II (2X660MW) STEAM TURBINE GENERATOR PACKAGE	TECHNICAL SPECIFICATION SECTION - VI PART-B	A-10 POWER CYCLE PIPING	PAGE 41 OF 41
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RAGHUNATHPUR STPP ST-II
(2 x 660 MW)
TG PACKAGE


TECHNICAL SPECIFICATION
FOR
CONTROL VALVES WITH ACCESSORIES
(Pneumatically Operated)
FOR SEVERE SERVICE APPLICATION

VOLUME-III

SPECIFICATION No: PE-TS-387-145-I 104A `



BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT DIVISION
NOIDA, INDIA

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. : PE-TS-392-145-II04A	
		VOLUME III	
		SECTION	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 80 OF 87	

CONTENTS

VOL-III

S. No.	DESCRIPTION	No. Of sheets
1	SCHEDULE OF DRAWINGS, DATA SHEETS, DOCUMENTS, AND CATALOGUES SUBMITTED WITH THE BID	1
2	SCHEDULE OF PRICES	2
3	CV TEST CHARGES	1
3	SCHEDULE OF UNIT PRICES	1
4	INSPECTION SCHEDULE	1
5	DEVIATION SCHEDULE	1

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II	SPECIFICATION NO. PE-TS-392-145-I104 A	
		VOLUME II-B	
		SECTION D	
		REV. NO. 00	DATE: 18/11/2013
		SHEET 81	OF 87

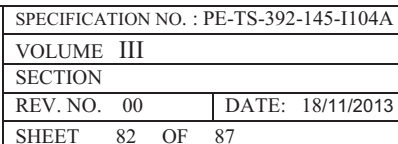
SCHEDULE OF SUBMISSION OF DRAWINGS / DOCUMENTS, EQUIPMENT MANUFACTURE INSPECTION AND DESPATCH

- | 1. <u>ZERO DATE</u> | <u>DATE of LOI / FOI / TOI</u> |
|--|---------------------------------------|
| 2. Submission of Data Sheets / documents / catalogues / Valve sizing calculations / Noise calculations for approval. | 2 Weeks from the Zero date. |
| 3. Technical finalisation, freezing of inputs of manufacture by way of vetting of documents and technical discussions and resubmissions of documents (if required) | 6 Weeks from the Zero date. |
| 4. Inspection of Equipment as per Approved (Category-I) drawings / documents. | 24 Weeks from the Zero date. |
| 5. Release of MDCC by BHEL | 26 Weeks from the Zero date. |
| 6. Dispatch (Packaging & Dispatch) | 26 Weeks from the Zero date. |
| 7. Final documents submission as per Contract | 28 Weeks from the Zero date. |

NOTE: Delays due to non-fulfillment of the requirements of approved Quality Plan and approved Data sheets, Drawings, Catalogues and Sizing Calculations observed during inspection shall be to the Vendor's account.

Delays due to INCOMPLETE (Partly) submission of Data sheets, Drawings, Catalogues and Sizing Calculations also be considered as **"DOCUMENTS NOT SUBMITTED"**

(Signature and Stamp of the Bidder)

[illegible]



Technical specification for
Control Valves with Accessories
(Pneumatically Operated)
2x660MW RAGHUNATHPUR STPP ST-II

SPECIFICATION NO. : PE-TS-392-145-I104 A

VOLUME III

SECTION

REV. NO. 00

DATE: 18/11/2013

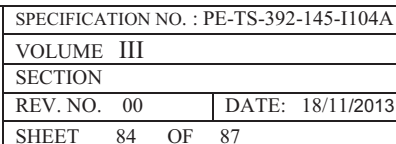
SHEET 83 OF 87


SCHEDULE OF PRICES

	PRICE FOR ONE UNIT	TOTAL PRICE FOR 2 UNITS
[B] 25 METERS OF Cu. TUBING (Per Unit) FOR CONNECTION BETWEEN IA HEADER ON ONE END AND ACCESSORIES ON THE OTHER END OF CV		
[C] (i) 1 LOT OF BRASS FITTINGS FOR CONNECTION TO AIR FILTER REGULATOR(AS PER HOOK-UP DIAGRAM)		
(ii) 1 LOT OF BRASS FITTINGS FOR CONNECTION TO AIR LOCK RELAY(AS PER HOOK-UP DIAGRAM)		
(iii) 1 LOT OF BRASS FITTINGS FOR CONNECTION TO IA HEADER ISOLATION VALVE(AS PER HOOK-UP DIAGRAM)		
(iv) 1 LOT OF BRASS EQUAL TEE(AS PER HOOK-UP DIAGRAM)		
[D] START-UP/COMMISSIONING SPARES (SEPARATE SHEET WITH BREAK UP TO BE ATTACHED)		
(i) 1 SET OF BODY AND BONNET GASKETS FOR EACH CV		
(ii) 1 SET OF GLAND PACKINGS FOR EACH CV		
[E] SOFTWARE FOR CONFIGURATION , DIAGNOSTIC, CALIBRATION & TESTING		
[F] MANDATORY SPARES AS PER LIST ENCLOSED IN SECTION D (SEPARATE SHEET WITH BREAK UP TO BE ATTACHED)		
[G] Cv TEST CHARGES FOR EACH TYPE OF CONTROL VALVE		

PARTICULARS OF THE BIDDER / AUTHORISED REPRESENTATIVE

NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPECIFICATION NO. : PE-TS-392-145-I104A	
			VOLUME III	
			SECTION	
			REV. NO. 00	DATE: 18/11/2013
			SHEET 85	OF 87


SCHEDULE OF UNIT PRICES

CONTROL VALVE ACCESSORIES		
S. No.	ITEMS	UNIT PRICE
1. \$	POSITIONER EACH MODEL AND TYPE	
2.	AIR FILTER REGULATOR	
3.	AIR LOCK RELAY	
4. \$	POSITION LIMIT SWITCH OF EACH MODEL AND TYPE	
5.	ELECTRONIC POSITION TRANSMITTER OF EACH MODEL AND TYPE	
6.	SOLENOID VALVE	
7.	VOLUME BOOSTER (PNEUMATIC RELAY)	
8. \$	PRESSURE GAUGES OF EACH TYPE	
9.	JUNCTION BOX (36 WAYS)	
10.	HANDWHEEL	
11. \$	ACTUATOR OF EACH TYPE	
12.	BRASS FITTING FOR CONNECTION TO AIR FILTER REGULATOR	
13.	BRASS FITTING FOR CONNECTION TO AIR LOCK RELAY	
14.	BRASS FITTINGS FOR CONNECTING TO AIR HEADER	
15.	BRASS EQUAL TEE	
16.	COPPER TUBING PER METRE	
17. \$	VALVE STEM WITH PLUG & SEAT RING EACH SIZE & TYPE	
18. \$	GASKET OF EACH SIZE AND TYPE	
19. \$	BODY SEAL GASKETS OF EACH SIZE AND TYPE	
20. \$	CAGE OF EACH SIZE AND TYPE	
21. \$	GLAND PACKING EACH SIZE AND TYPE	
22. \$	VALVE TRIM OF EACH SIZE AND TYPE	
23. \$	DIAPHRAM OF EACH SIZE AND TYPE	
24. \$	SEAL BOX "O" RING OF EACH TYPE AND SIZE	
25. \$	COLOR "O" RING OF EACH TYPE AND SIZE	
26.	POSITION TRANSMITTER	
27.	HAND HELD UNIVERSAL HART CALIBRATOR	
28.	DIAGNOSTIC SOFTWARE	

NOTE

\$: Separate list to be attached for each size and type of these control valve accessories.

PARTICULARS OF THE BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPECIFICATION NO. : PE-TS-392-145-II04 A	
			VOLUME III	
			SECTION	
			REV. NO. 00	DATE: 18/11/2013
			SHEET 86	OF 87

INSPECTION SCHEDULE

(PLACE & ADDRESS OF TESTING/ INSPECTION AND ITS SCHEDULE DATE & DURATION IN NUMBER OF DAYS ITEM/COMPONENTWISE TO BE LISTED)

PARTICULARS OF THE BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	Technical specification for Control Valves with Accessories (Pneumatically Operated) 2x660MW RAGHUNATHPUR STPP ST-II		SPECIFICATION NO. : PE-TS-392-145-II04 A	
			VOLUME III	
			SECTION	
			REV. NO. 00	DATE: 18/11/2013
			SHEET 87 OF 87	

DEVIATION SCHEDULE

PARTICULARS OF THE BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

